



Safety Data Sheet

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Product identifier

3M™ Scotch-Weld™ Low Odor Acrylic Adhesive DP810 Tan

ID Number(s):

62-3298-1430-5, 62-3298-1435-4, 62-3298-3530-0, 62-3298-3830-4

Recommended use

Structural adhesive

Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

08-6252-4, 08-6239-1

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Document Group:	08-6239-1	Version Number:	18.00
Issue Date:	05/21/15	Supersedes Date:	05/04/12

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Low Odor Acrylic Adhesive DP810 Tan and Low Odor Acrylic Adhesive 810 Tan, Part B

Product Identification Numbers

62-3298-8730-1

1.2. Recommended use and restrictions on use

Recommended use

Structural adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division International Operations
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 2.

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms

**Hazard Statements**

Causes serious eye irritation.

Causes skin irritation.

May cause an allergic skin reaction.

Precautionary Statements**Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wear protective gloves and eye/face protection.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
PHENOXYETHYL METHACRYLATE	10595-06-9	10 - 40 Trade Secret *
2-HYDROXYPROPYL METHACRYLATE	923-26-2	10 - 30 Trade Secret *
2-HYDROXYETHYL METHACRYLATE	868-77-9	10 - 30 Trade Secret *
ACRYLONITRILE-BUTADIENE POLYMER	9003-18-3	5 - 20 Trade Secret *
ACRYLATE OLIGOMER	41637-38-1	5 - 20 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop,

get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide

Carbon dioxide

Oxides of Nitrogen

Toxic Vapor, Gas, Particulate

Condition

During Combustion

During Combustion

During Combustion

During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Keep away from reactive metals (eg. Aluminum, zinc etc.) to avoid the formation of hydrogen gas that could create an explosion hazard.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls

8.2.1. Engineering controls

No engineering controls required.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber

Fluoroelastomer

Neoprene

Respiratory protection

None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	Paste
Odor, Color, Grade:	slight fragrance, green
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	> 93 °C

Flash Point	> 200 °F [<i>Test Method</i> : Closed Cup]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	<=0.1 mmHg
Vapor Density	<i>No Data Available</i>
Density	1.07 g/ml
Specific Gravity	1.07 [<i>Ref Std</i> : WATER=1]
Solubility in Water	Slight (less than 10%)
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	20,000 centipoise
Hazardous Air Pollutants	< 40 % weight [<i>Test Method</i> : Calculated]
VOC Less H2O & Exempt Solvents	3.1 g/l [<i>Details</i> : when used as intended with Part A]
VOC Less H2O & Exempt Solvents	0.3 % [<i>Details</i> : when used as intended with Part A]
VOC Less H2O & Exempt Solvents	319 g/l [<i>Test Method</i> : tested per EPA method 24] [<i>Details</i> : as supplied]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization may occur.

10.4. Conditions to avoid

Heat

Sparks and/or flames

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials

Amines

Reducing agents

Reactive metals

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be

reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

No health effects are expected.

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
PHENOXYETHYL METHACRYLATE	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
2-HYDROXYETHYL METHACRYLATE	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-HYDROXYETHYL METHACRYLATE	Ingestion	Rat	LD50 5,564 mg/kg
ACRYLONITRILE-BUTADIENE POLYMER	Dermal	Rabbit	LD50 > 15,000 mg/kg
2-HYDROXYPROPYL METHACRYLATE	Ingestion	Rat	LD50 > 2,000 mg/kg
ACRYLONITRILE-BUTADIENE POLYMER	Ingestion	Rat	LD50 > 30,000 mg/kg
ACRYLATE OLIGOMER	Dermal	Professional judgment	LD50 estimated to be > 5,000 mg/kg
ACRYLATE OLIGOMER	Ingestion	Rat	LD50 > 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
PHENOXYETHYL METHACRYLATE	similar compounds	Irritant
2-HYDROXYETHYL METHACRYLATE	Rabbit	Minimal irritation
ACRYLONITRILE-BUTADIENE POLYMER	Professional judgment	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
PHENOXYETHYL METHACRYLATE	similar	Severe irritant

	compounds	
2-HYDROXYETHYL METHACRYLATE	Rabbit	Moderate irritant
ACRYLONITRILE-BUTADIENE POLYMER	Professional judgement	No significant irritation

Skin Sensitization

Name	Species	Value
2-HYDROXYETHYL METHACRYLATE	Human and animal	Sensitizing
ACRYLATE OLIGOMER	Guinea pig	Not sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
PHENOXYETHYL METHACRYLATE	In Vitro	Not mutagenic
2-HYDROXYETHYL METHACRYLATE	In vivo	Not mutagenic
2-HYDROXYETHYL METHACRYLATE	In Vitro	Some positive data exist, but the data are not sufficient for classification
ACRYLATE OLIGOMER	In Vitro	Not mutagenic

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
2-HYDROXYETHYL METHACRYLATE	Ingestion	Not toxic to female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
2-HYDROXYETHYL METHACRYLATE	Ingestion	Not toxic to male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
2-HYDROXYETHYL METHACRYLATE	Ingestion	Not toxic to development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
PHENOXYETHYL METHACRYLATE (GLYCOL ETHERS)	10595-06-9	10 - 40

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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Document Group:	08-6252-4	Version Number:	14.00
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SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Low Odor Acrylic Adhesive DP810 Tan and Low Odor Acrylic Adhesive 810 Tan, Part A

Product Identification Numbers

62-3398-8730-9

1.2. Recommended use and restrictions on use

Recommended use

Structural adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division International Operations
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 1.

Skin Corrosion/Irritation: Category 2.

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Corrosion | Exclamation mark | Health Hazard |

Pictograms

**Hazard Statements**

Causes serious eye damage.

Causes skin irritation.

May cause an allergic skin reaction.

Causes damage to organs through prolonged or repeated exposure:

nervous system |

respiratory system |

Precautionary Statements**Prevention:**

Do not breathe dust/fume/gas/mist/vapors/spray.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

IF ON SKIN: Wash with plenty of soap and water.

Immediately call a POISON CENTER or doctor/physician.

If skin irritation or rash occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

Get medical advice/attention if you feel unwell.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
PHENOXYETHYL METHACRYLATE	10595-06-9	10 - 40 Trade Secret *
2-HYDROXYPROPYL METHACRYLATE	923-26-2	10 - 30 Trade Secret *
2-HYDROXYETHYL METHACRYLATE	868-77-9	10 - 30 Trade Secret *
ACRYLATE OLIGOMER	41637-38-1	5 - 20 Trade Secret *
ACRYLONITRILE-BUTADIENE POLYMER	9003-18-3	5 - 20 Trade Secret *
CUMENE HYDROPEROXIDE	80-15-9	< 5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Oxides of Nitrogen	During Combustion
Toxic Vapor, Gas, Particulate	During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially

available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Keep away from reactive metals (eg. Aluminum, zinc etc.) to avoid the formation of hydrogen gas that could create an explosion hazard.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
CUMENE HYDROPEROXIDE	80-15-9	AIHA	TWA:6 mg/m3(1 ppm)	Skin Notation

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber
Fluoroelastomer
Neoprene

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	Paste
Odor, Color, Grade:	white, low odor
Odor threshold	No Data Available
pH	Not Applicable
Melting point	Not Applicable
Boiling Point	>=217 °F
Flash Point	216 °F [Test Method: Closed Cup]
Evaporation rate	No Data Available
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapor Pressure	<=0.1 mmHg
Vapor Density	Not Applicable
Density	1.07 g/ml
Solubility in Water	Slight (less than 10%)
Solubility- non-water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity	20,000 centipoise
Hazardous Air Pollutants	< 40 % weight [Test Method: Calculated]
VOC Less H2O & Exempt Solvents	3.1 g/l [Details: when used as intended with Part B]
VOC Less H2O & Exempt Solvents	0.3 % [Details: when used as intended with Part B]
VOC Less H2O & Exempt Solvents	349 g/l [Test Method: tested per EPA method 24] [Details: as supplied]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization may occur.

10.4. Conditions to avoid

Heat
Sparks and/or flames
Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials

Amines
Reducing agents
Reactive metals

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE 20 - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
PHENOXYETHYL METHACRYLATE	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
2-HYDROXYETHYL METHACRYLATE	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-HYDROXYETHYL METHACRYLATE	Ingestion	Rat	LD50 5,564 mg/kg
ACRYLONITRILE-BUTADIENE POLYMER	Dermal	Rabbit	LD50 > 15,000 mg/kg
2-HYDROXYPROPYL METHACRYLATE	Ingestion	Rat	LD50 > 2,000 mg/kg
ACRYLONITRILE-BUTADIENE POLYMER	Ingestion	Rat	LD50 > 30,000 mg/kg
ACRYLATE OLIGOMER	Dermal	Professional judgment	LD50 estimated to be > 5,000 mg/kg
ACRYLATE OLIGOMER	Ingestion	Rat	LD50 > 2,000 mg/kg
CUMENE HYDROPEROXIDE	Dermal	Rat	LD50 500 mg/kg
CUMENE HYDROPEROXIDE	Inhalation-Vapor (4 hours)	Rat	LC50 1.4 mg/l
CUMENE HYDROPEROXIDE	Ingestion	Rat	LD50 382 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
PHENOXYETHYL METHACRYLATE	similar compounds	Irritant
2-HYDROXYETHYL METHACRYLATE	Rabbit	Minimal irritation
ACRYLONITRILE-BUTADIENE POLYMER	Professional judgment	No significant irritation
CUMENE HYDROPEROXIDE	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
PHENOXYETHYL METHACRYLATE	similar compounds	Severe irritant
2-HYDROXYETHYL METHACRYLATE	Rabbit	Moderate irritant
ACRYLONITRILE-BUTADIENE POLYMER	Professional judgment	No significant irritation
CUMENE HYDROPEROXIDE	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
2-HYDROXYETHYL METHACRYLATE	Human and animal	Sensitizing

ACRYLATE OLIGOMER	Guinea pig	Not sensitizing
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Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
PHENOXYETHYL METHACRYLATE	In Vitro	Not mutagenic
2-HYDROXYETHYL METHACRYLATE	In vivo	Not mutagenic
2-HYDROXYETHYL METHACRYLATE	In Vitro	Some positive data exist, but the data are not sufficient for classification
ACRYLATE OLIGOMER	In Vitro	Not mutagenic
CUMENE HYDROPEROXIDE	In vivo	Not mutagenic
CUMENE HYDROPEROXIDE	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
2-HYDROXYETHYL METHACRYLATE	Ingestion	Not toxic to female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
2-HYDROXYETHYL METHACRYLATE	Ingestion	Not toxic to male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
2-HYDROXYETHYL METHACRYLATE	Ingestion	Not toxic to development	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
CUMENE HYDROPEROXIDE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	occupational exposure
CUMENE HYDROPEROXIDE	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
CUMENE HYDROPEROXIDE	Inhalation	nervous system respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.2 mg/l	7 days
CUMENE HYDROPEROXIDE	Inhalation	heart liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.03 mg/l	90 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
PHENOXYETHYL METHACRYLATE (GLYCOL ETHERS)	10595-06-9	10 - 40
CUMENE HYDROPEROXIDE	80-15-9	< 5

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 1 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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