



Adhesives Coatings & Sealants

Product Catalog





Adhesives

3M™ Automix™ Panel Bonding Adhesive

- A two-part structural adhesive that may be used to bond either steel or aluminum body panels.
- Long work time.
- Cures on demand with heat application.
- Eliminates corrosion normally caused by welding.



Part Number	Size	Each/Case
051135-08115	200ml (6.75 oz)	6

3M™ Automix™ Panel Bonding Adhesive

- A two-part adhesive that may be used to bond steel, aluminum body panels, SMC or FRP body panels.
- Long work life.
- Cures on demand with heat application.
- Eliminates corrosion normally caused by welding.
- Meets GM 6449G and DaimlerChrysler MS-CD 507.



Part Number	Size	Cartridges/Case
051135-08116	200ml (6.75 oz)	6

Use with MixPac® Manual Applicator Gun (PN08117) MixPac® Pneumatic Applicator Gun (PN09930) or 3M™ Manual Applicator Gun (PN08571). MixPac® is a registered trademark of MixPac® Systems AG, Switzerland.

3M™ Automix™ Door Skin Bonding Adhesive

- Use for bonding door skins.
- Work time 60 minutes.
- Handling time 4 hours.
- Cure time 24 hours.
- Not for SMC door skins.
- Use with 3M™ Automix™ Mixing Nozzle (PN08193).



Part Number	Size	Containers/Case
051135-08229	200ml Syringe	6

Use with MixPac® Manual Applicator Gun (PN08117) MixPac® Pneumatic Applicator Gun (PN09930) or 3M™ Manual Applicator Gun (PN08571). MixPac® is a registered trademark of MixPac® Systems AG, Switzerland.

Duramix™ Universal Adhesive - 200 mL

- Flexible urethane for bonding plastic add-on parts, such as spoilers, flares, air dams, impact strips, emblems and various other ground effects parts to metal or plastic panels.
- Tough, flexible bond prevents cracking.
- Allows repositioning of impact strips during application.
- Work time 10 minutes.
- Set time 30 minutes.



Part Number	Cure Time	Size	Cartridges/Case
051135-08214	30 min.	200ml Syringe	6

3M™ Automix™ Universal Adhesive - Clear

- General purpose adhesive for metal, glass, and plastic.
 - Work time 3 minutes.
 - Handling time 25 minutes.
 - Use with MixPac® Applicator Gun (PN08117—manual or PN09930—pneumatic).
- To order PN09930, call Shopware at 1-800-877-9344. (Not stocked as a 3M item).
- Use with 3M™ Automix™ Mixing Nozzle (PN08193).



Part Number	Color	Cure Time	Size	Containers/Case
051135-08217	Clear	1 Hour	200ml Syringe	6

3M™ Automix™ Universal Adhesive - Black

- General purpose adhesive for metal, glass, and plastic.
 - Work time 3 minutes.
 - Handling time 25 minutes.
 - Use with MixPac® Applicator Gun (PN08117—manual or PN09930—pneumatic).
- To order PN09930, call Shopware at 1-800-877-9344. (Not stocked as a 3M item).
- Use with 3M™ Automix™ Mixing Nozzle (PN08193).



Part Number	Color	Cure Time	Size	Containers/Case
051135-08223	Black	4 Hours	200ml Syringe	6

MixPac® is a registered trademark of MixPac® Systems AG, Switzerland.

3M™ Automix™ SMC/Fiberglass Panel Adhesive

- Used for structural bonding SMC/FRP panels to frames.
 - Work time 30 minutes.
 - Handling time 2 hours.
 - Cure time 24 hours.
 - Use with MixPac® Applicator Gun (PN08117—manual or PN09930—pneumatic).
- To order PN09930, call Shopware at 1-800-877-9344. (Not stocked as a 3M item).
- Use with 3M™ Automix™ Mixing Nozzle (PN08193).



Part Number	Size	Containers/Case
051135-08219	200ml Syringe	6

Use with MixPac® Manual Applicator Gun (PN08117) MixPac® Pneumatic Applicator Gun (PN09930) or 3M™ Manual Applicator Gun (PN08571). MixPac® is a registered trademark of MixPac® Systems AG, Switzerland.

3M™ Automix™ SMC Fiberglass Repair Adhesive

- Use for adhering backup strips and patches.
- Available in two work times.
- Use with MixPac® Applicator Gun (PN08117—manual or PN09930—pneumatic).

To order PN09930, call Shopware at 1-800-877-9344. (Not stocked as a 3M item).

- Use with 3M™ Automix™ Mixing Nozzle (PN08193).



Part Number	Work Time	Handling Time	Cure Time	Size	Containers /Case
051135- 08227	4 Minutes	30 Minutes	2 Hours	200ml Syringe	6
051135- 08243	50 Seconds	15 Minutes	1 Hour	200ml Syringe	6

Use with MixPac® Manual Applicator Gun (PN08117) MixPac® Pneumatic Applicator Gun (PN09930) or 3M™ Manual Applicator Gun (PN08571). MixPac® is a registered trademark of MixPac® Systems AG, Switzerland.

3M™ Automix™ Truck Line SMC/Fiberglass Repair Adhesive-1

- Two-part urethane used to bond backup strips to SMC and FRP (traditional fiberglass).
- Automatic mixing.
- Excellent sag resistance.
- Fast work time for small backup strips and patch applications.
- Achieves maximum work strength fast.
- Work time 1.5 minutes.
- Clamp time 5 minutes.
- Cure time 10 minutes.



Part Number	Size	Cartridges/Case
051135- 08270	400ml Syringe	6

Use with MixPac® Pneumatic Applicator Gun (PN08280) or MixPac® Manual Applicator Gun (MM400).

3M™ Automix™ Truck Line SMC/Fiberglass Repair Adhesive-3

- Two-part urethane used to bond backup strips and patches to SMC and FRP (traditional fiberglass).
- Automatic mixing.
- Excellent sag resistance.
- Longer work time than 3M™ Automix™ Truck Line SMC/Fiberglass Repair Adhesive-1 (PN08270) for repairs requiring larger backup strips and patch applications.
- Excellent for bonding headlamp buckets.
- Achieves maximum work strength fast.
- Work time 3 minutes.
- Clamp time 10 minutes.
- Cure time 30 minutes.



Part Number	Size	Containers/Case
051135- 08271	400ml Syringe	6

Use with MixPac® Pneumatic Applicator Gun (PN08280) or MixPac® Manual Applicator Gun (MM400).

3M™ Automix™ Truck Line SMC/Fiberglass Repair Adhesive-10

- Automatic mixing.
- Excellent sag resistance.
- Long work time for bonding SMC and FRP (traditional fiberglass) fender and hood.
- Work time 10 minutes.
- Clamp time 30 minutes.
- Cure time 60 minutes.



Part Number	Size	Containers/Case
051135- 08272	400ml Syringe	6

Use with MixPac® Pneumatic Applicator Gun (PN08280) or MixPac® Manual Applicator Gun (MM400).

3M™ Automix™ Truck Line SMC/Fiberglass Repair Adhesive-35

- Two-part urethane used to adhere SMC and FRP (traditional fiberglass) body panels to each other and to metal frames. Metal must be primed with two-part primer 3M™ Automix™ Truck Line Adhesive Primer (PN08278).
- Automatic mixing.
- Excellent sag resistance.
- Long work time for bonding SMC and FRP (traditional fiberglass) fender and hood.
- Work time 35 minutes.
- Clamp time 1.5 hours.
- Cure time 3 hours.



Part Number	Size	Containers/Case
051135- 08273	400ml Syringe	6

Use with MixPac® Pneumatic Applicator Gun (PN08280) or MixPac® Manual Applicator Gun (MM400).

3M™ Automix™ Truck Line SMC/Fiberglass Repair Adhesive-90

- Two-part epoxy used to bond steel, aluminum, SMC and FRP (traditional fiberglass) body panels to each other and to metal frames (no primer required).
- Automatic mixing.
- Excellent sag resistance.
- Longest work time for bonding large areas, i.e. hoods and roof caps.
- Work time 90 minutes.
- Clamp time 4 hours.
- Cure time 24 hours.



Part Number	Size	Cartridges/Case
051135-08274	400ml Syringe	6

Use with MixPac® Pneumatic Applicator Gun (PN08280) or MixPac® Manual Applicator Gun (MM400).

3M™ Automix™ Truck Line EZ Sand Rigid Parts Repair

- Two-part epoxy used to repair SMC, FRP (traditional fiberglass) and other rigid plastic parts.
- Excellent choice for cosmetic repairs.
- Automatic mixing.
- Designed to be used as a filler and adhesive.
- Epoxy based for easy sanding.
- Formulated for excellent featheredge.
- Work time 10 minutes.
- Sand time 30 minutes.
- Cure time 4 hours.



Part Number	Size	Containers/Case
051135-08275	400ml Syringe	6

Use with MixPac® Pneumatic Applicator Gun (PN08280) or MixPac® Manual Applicator Gun (MM400).

3M™ Fast Tack Trim Adhesive - Light Amber

- Extremely fast drying light amber adhesive for bonding trim fabric.
- Especially good for adhering overhead trim, like headliners.
- Light, non-staining color.
- Gains high strength in seconds.
- Permits repositioning.
- Sticks to a variety of surfaces.
- Will not stain vinyl.



Part Number	Size	Tubes/Case
051135-08031	5 oz. Tube	6

3M™ Top and Trim Adhesive - Yellow

- Powerful yellow contact adhesive for bonding vinyl tops.
- Excellent for interior vinyl trim.
- Easily brushed or sprayed.
- No bleed through.
- Non-staining.
- Shipping weight is 38 lbs.



Part Number	Size	Pails/Case
051135-08046	5 Gallon Pail	1

3M™ Feathering Disc Adhesive (Type 2)

- Especially formulated to allow multiple disc applications without adhesive buildup or paper delamination.
- Discs remove easily and cleanly.



Part Number	Size	Tubes/Case
051135-08051	5 oz. Tube	6

3M™ Plastic and Emblem Adhesive - Clear

- Excellent clear adhesive for plastic repair and emblem application.
- May be used for interior or exterior bonding.
- Used for bonding metal emblems, rigid plastic parts, taillight lenses and vinyl trim strips.
- Strong.
- Quick-drying.
- One surface application.



Part Number	Size	Tubes/Case
051135-08061	5 oz. Tube	6

3M™ Ultrapro™ Trim and Emblem Adhesive Clear Gel

- Plastic top with brush applicator helps prevent lid from becoming attached to bottle.
- Easy application.
- Non-stringing.
- Excellent sag resistance.
- Fast-drying.
- Excellent initial holding strength.
- Will not harm cured paint.



Part Number	Net Wt.	Containers/Case
051135-08063	8 fl. oz.	6

3M™ Press-In-Place Emblem Adhesive

- Transfer adhesive allowing emblems with existing foam tape to be reattached.
- Non-stringing.
- No trimming needed.
- Press emblem onto adhesive, place emblem on vehicle.



Part Number	Size	Pieces/Pack	Packs/Case
051135-08069	2" x 12"	10	6

3M™ Spray Trim Adhesive - Clear

- An adhesive for attaching lightweight trim materials (upholstery cloth, trunk liners) to metal and other surfaces.
- Ideal for position-bonding applications where mechanical fasteners will be used.
- May be used to bond styrofoam.



Part Number	Size	Cans/Case
051131-08074	24 fl. oz. Aerosol	6

3M™ General Trim Adhesive - Clear

- A low VOC, high-strength adhesive for bonding automotive materials (carpeting, jute pads, fabrics, plastics) to metal and other surfaces.
- Good heat and water resistance.
- Not recommended for bonding polystyrene foam. (For bonding polystyrene foam, use 3M™ Spray Trim Adhesive PN08074).



Part Number	Net Wt.	Cans/Case
051135-08088	18.1 fl. oz. Aerosol	6

3M™ Super Trim Adhesive - Yellow

- A contact adhesive designed for bonding vinyl tops, heavyweight headliners and hood silencer pads where high strength and heat resistance are needed.



Part Number	Net Wt.	Cans/Case
051135-08090	24 fl. oz. Aerosol	6

3M™ Structural Adhesive Kit

- Two-part general purpose gray structural adhesive that may be used for bonding metal, glass and plastic.
- May be used for trim, fiberglass and flexible body parts repair.
- Easy mixing.
- Sets up quickly.
- Spreads smoothly.
- Cures to an extremely strong bond.



Part Number	Color	Size	Kits/Case
051135-08101	Gray	2 — 2 fl. oz./Kit	6

3M™ Automix™ Fast Cure Epoxy Adhesive

- Two-part clear epoxy that delivers strong, durable bonds within minutes after application.
- Makes difficult repair jobs easy when used to join parts made of plastic, metal, glass, fiberglass, wood, etc.
- 3-5 minute work life.
- Handling strength reached in about 5 minutes, with full cure in one hour.
- Use with 3M™ Automix™ Applicator Gun (PN08191) and Mixing Nozzles Clear (PN02179).



Part Number	Packs/Case
051135-08107	6

3M™ Quick Fix Adhesive (Cyanoacrylate)

- Strong, rapid bonding, convenient to use adhesive.
- Good adhesion to rubber weather stripping, vinyl, metal, glass, side moldings, emblems, trim pieces and most plastics.
- Excellent resistance to temperature extremes, shock (such as slamming a door) and most automotive fluids.



Part Number	Size	Bottles/Case
051135-08155	1 oz. Bottle	12

3M™ Automix™ Quick Fix Adhesive Kit

- Rapidly bonds rubber, metal and most plastics.
- Instantly bonds those materials when used with accelerator included.
- Kit includes 0.7 oz adhesive and 2 oz accelerator.



Part Number	Size	Containers/Case
051135-08224	Kit	6

Duramix™ Super Fast Adhesive

- Super fast-setting adhesive which does not require a separate accelerator like cyanacrylate adhesives.
- Has excellent wide gap filling capabilities and withstands a wide range of temperatures.
- Will not run or sag.



Part Number	Size	Quantity/Case
051131- 04747	50 cc	12

Duramix™ Super-Fast 50cc Kit

- Kit contains six each:
 - Duramix™ Super-Fast Adhesive—Clear (PN04747)*
- Kit contains one each:
 - Duramix™ Mixer Tips (PN04909)—Bag of 6
 - Duramix™ 50cc Dispenser (PN04991)



Part Number	Size	Kits/Case
051131- 04847	50 cc	1

* Each package contains a 50cc cartridge and 1 mixer tip.

3M™ Woodgrain and Stripe Remover

- For removing woodgrain vinyl and vinyl stripes from acrylic enamel surfaces.
- Jelly-like consistency keeps remover in place on vertical surfaces to promote fast-action when sprayed from the aerosol can.
- Saves on repair and repaint.
- For removal of adhesive residue follow-up with use of 3M™ Woodgrain and Stripe Adhesive Remover (PN08908).



Part Number	Size	Cans/Case
051135- 08907	24 fl. oz. Aerosol	6

3M™ Woodgrain and Stripe Adhesive Remover

- Cleans off adhesive residue after woodgrain vinyl or vinyl stripes have been removed.
- Fast-acting remover can be used on all acrylic enamel painted metal surfaces.
- Jelly-like consistency keeps remover in place on vertical surfaces to promote fast-action when sprayed from an aerosol can.
- Saves on repair and repaint of the metal surface.



Part Number	Size	Cans/Case
051135- 08908	24 fl. oz. Aerosol	6

3M™ General Purpose Adhesive Cleaner

- Specially blended solvent.
- Provides easy cleanup of most types of adhesives.
- Quickly removes waxes, road tars, grease, oil and similar materials.
- Will not harm most thoroughly cured automotive paint, vinyl or fabrics when properly used.



Part Number	Size	Containers/Case
051135- 08984	1 Quart Can	6
051135- 08987	20 fl. oz. Aerosol Can	12



Coatings

3M™ Rocker Panel Spray - Tan

- A paintable coating.
- Specially formulated to match the coarse-to-fine texture of factory-applied textured coating on the stone-throw areas of automobiles.



Part Number	Net Wt.	Cans/Case
051131-05910	24 fl. oz. Aerosol	12

3M™ Rocker Panel Spray - Clear

- Designed for application over acrylic lacquer top coats or under any refinish paint system.
- This coating is specially formulated to match the medium-to-smooth textured coatings on the stone-throw areas of late model automobiles.



Part Number	Net Wt.	Cans/Case
051131-05911	24 fl. oz. Aerosol	12

3M™ Weld-Thru II

- An aerosol coating designed to be applied to metal surfaces prior to welding which permits corrosion protection after the weld
- Dries fast (10-15 minutes)
- Minimizes MIG weld spatter
- May be applied after the weld for additional corrosion protection



Part Number	Size	Cartridges/Case
051131-05917	13 fl. oz. Aerosol	6

3M™ Undercoating - Black

- A multi-purpose, non-paintable aerosol coating for under carriages, wheel wells, frame rails and fenders.
- Designed to protect metal from corrosion and abrasion.
- Can also be used as a sound-dampening coating in door skins.



Part Number	Net Wt.	Cans/Case
051135-08881	16 fl. oz. Aerosol	6

3M™ Underseal™ Undercoating

- Rubberized formula
- Good coverage
- Excellent sprayability
- Paintable



Part Number	Net Wt.	Cans/Case
051135-08882	17 fl. oz. Aerosol	6

3M™ Underseal™ Rubberized Undercoating - Black

- Rapid-drying, rubberized undercoating material in an aerosol container.
- For rustproofing and sound deadening, also for sealing fenders, quarter panels, door panels, repaired sections, welded joints, hoods and decks.
- Sprays easier than other products.
- Maintains proper spray pattern while applying and won't plug the spray nozzle.
- Quick-drying.
- Sound deadening.



Part Number	Net Wt.	Cans/Case
051131-08883*	24 fl. oz. Aerosol	6

*Not for sale in California.

3M™ No Cleanup Applicator Gun

- A one-piece metal applicator gun.
- Designed to be used with all 3M no cleanup application nozzles.
- Requires no cleaning.
- Refer to individual product instructions for proper air pressures.



Part Number	Quantity/Case
051135-08801	1

3M™ No Cleanup Water-Based Undercoating - Black

- A tough, rubberized, paintable, water-based undercoating for corrosion protection and sound deadening.
- High solids for excellent coverage.
- Designed for use on automotive undercarriages, door skins, wheel wells, trunks and floor pans.
- Easily applied with 3M™ No Cleanup Applicator Gun (PN08801).



Part Number	Size	Quantity/Case
051135-08804	20 fl. oz. Can	6

3M™ No Cleanup Rocker Gard™ Coating - Tan

- A paintable within one hour rocker panel coating.
- Exhibits a medium-to-fine texture.
- Has a tack-free time of ten minutes.
- Can be used wherever stone chip protection is needed.
- To be used with the 3M™ No Cleanup Applicator Gun (PN08801).



Part Number	Size	Cans/Case
051135-08949	24 fl. oz. Can	6

3M™ No Cleanup High Coverage Body Schutz™ Coating - Black

- A product that exhibits greater coverage, better environmental protection and is more durable than other similar coatings.
- One 24-ounce can covers up to 43% more than conventional 32-ounce coatings.
- Its no cleanup applicator system provides the added benefits of no mess, no clogged guns and absolutely no cleanup.
- It's ready to use every time you are.
- Use with 3M™ No Cleanup Applicator Gun (PN08801).



Part Number	Size	Cans/Case
051135-08964	24 fl. oz. Can	6

3M™ No Cleanup Replacement Nozzles

- Designed for use with 3M™ No Cleanup Coatings (PNs 08804, 08949, and 08964).



Part Number	Quantity/Bag	Bags/Case
051135-08966	8	4

3M™ Body Schutz™ Rubberized Coating - Black

- Rubberized, protective coating developed primarily for use as a sound deadener, protective coating and underseal.
- Excellent adhesion to a variety of surfaces.
- Dries extremely rapidly.
- High resistance to abrasion and wear.
- Rapidly and easily applied with 3M™ Applicator Gun (PN08997).
- Convenient and portable system.



Part Number	Size	Quarts/Case
051135-08864	1 Quart Can	6

3M™ Rocker Schutz™ Coating - Beige

- A fast-drying, paintable, chip-resistant coating for use on motor vehicles that resists weathering, salt spray and abrasion.
- Paintable 30 minutes after application.
- Apply with our 3M™ Body Schutz™ Applicator Gun (PN08997).



Part Number	Net Wt.	Quantity/Case
051135-08874	16.5 fl. oz.	6

3M™ Body Schutz™ Applicator Gun

- Developed to provide a unique, convenient and inexpensive means of spraying 3M™ Rubberized Body Schutz™ Coating (PN08864) and 3M™ Rocker Schutz™ (PN08874).



Part Number	Quantity/Case
051135-08997	1

3M™ Rust Fighter-I Amber (Internal Coating Compound)

- Non-hardening compound.
- Designed to coat inner body panels and other metal parts.
- Replaces protection which is applied at factory and destroyed in repair procedures.
- Low odor level permits use indoors.
- Easily applied with 3M™ Rust Fighter-1 Application Wand (PN08998).



Part Number	Size	Containers/Case
051135-08891	1 Quart	6

Part Number	Net Wt.	Cans/Case
051135-08892	24 fl. oz. Aerosol	6

3M™ Rust Fighter-I Application Wand

- Developed to provide a reusable, inexpensive means of applying 3M™ Rust Fighter-I (quarts) into hard-to-reach areas.
- 36" tubing is flexible but has memory to allow easy access to enclosed areas.
- Patented tip provides a 360° to 180° spray pattern.
- Requires no cleanup when used with 3M™ Rust Fighter-I (PN08891).



Part Number	Quantity/Case
051135-08998	12



Sealers & Foams

3M™ Automix™ Self-Leveling Seam Sealer

- Provides unique self-leveling properties.
- No shrinkage.
- Will cure to a smooth and hard finish in less than one hour.
- Fast paint over times.
- A heat gun may be used to provide leveling instead of tooling.



Part Number	Size	Containers/Case
051135-08307	200ml Syringe	6

3M™ Automix™ Heavy-Bodied Seam Sealer

- Two-part epoxy, heavy-body seam sealer for use in vertical or horizontal seams to match OEM sealers.
- Excellent tooling properties.
- No shrinkage.
- Beads will remain in the same size and shape as extruded.
- Fast paint over times.
- Will cure to a smooth and hard finish in less than one hour.



Part Number	Size	Containers/Case
051135-08308*	200ml Syringe	6

Use with MixPac® Manual Applicator Gun (PN08117) MixPac® Pneumatic Applicator Gun (PN09930) or 3M™ Manual Applicator Gun (PN08571).
*UPC Bar Code 051131-16808

Duramix™ Factory Match Seam Sealer

- Flows slightly and softens on the edges, without tooling, giving a rounded appearance as if applied at the factory.
- Use to duplicate factory doorskin seams as well as various other factory seams.



Part Number	Size	Color	Cartridges/Case
051131-08323	200ml	Black	6

Use with MixPac® Manual Applicator Gun (PN08117) MixPac® Pneumatic Applicator Gun (PN09930) or 3M™ Manual Applicator Gun (PN08571).

Duramix™ Controlled-Flow Seam Sealer

- Flexible urethane for sealing channels and seams
- Will run approximately 1½ to 2 inches when applied at a 45° angle.
- Excellent for sloped areas.



Part Number	Size	Cartridges/Case
051131-08329	200ml	6

Use with MixPac® Manual Applicator Gun (PN08117) MixPac® Pneumatic Applicator Gun (PN09930) or 3M™ Manual Applicator Gun (PN08571).

3M™ Automix™ OEM Seam Sealer Tip Kit

- A versatile assortment of five different tips that reproduce many OEM seam sealer beads used on today's automobiles
- Saves time, labor and costly redos while trying to reproduce the factory OEM seams
- For use with 3M™ Automix™ Mixer Tip (PN08193)
- Kit Contains: 1 box of PN08201, 08202, 08203, 08204, 08205 (each box contains six tips)
- Use 3M™ Automix™ Seam Sealer Tips with 3M™ Automix™ Heavy-Bodied Seam Sealer, PN08308, to match OEM Sealers (order 3M™ Automix™ Heavy-Bodied Seam Sealer, PN08308 separately)



Part Number	Kit Includes	Kits/Case
051131-08200	08201, 08202, 08203, 08204, 08205	6

Part Number	Tips/Bag	Bags/Case
051131-08201	6	6
051131-08202	6	6
051131-08203	6	6
051131-08204	6	6
051131-08205	6	6

3M™ Ultrapro™ OEM Seam Sealer Appearance Tip Adapter

- Allows the use of the PN08200 3M™ Automix™ OEM Seam Sealer Tip kit with single component Flex Pack style seam sealers.
- For use with 3M™ Ultrapro™ Urethane Seam Sealers (PN08360, PN08361, PN08364) and 3M™ Ultrapro™ MSP Seam Sealers (PN 08369, PN08370).



Part Number	Quantity/Case
051135-08206	6

3M™ Ultrapro™ Urethane Seam Sealer

- One-part moisture curing urethane seam sealer that can be painted.
- Non-shrinking, non-cracking.
- Able to fill large voids.



Part Number	Description	Color	Quantity/Case
08360*	310ml Foil Pack	White	6
08361**	310ml Foil Pack	Gray	6
08364**	310ml Foil Pack	Beige	6

COMING SOON

* UPC Number 051131-16830
** UPC Number 051131-16831

3M™ Ultrapro™ MSP Seam Sealer

- A high-quality, heavy bodied, general purpose, moisture curing seam sealer.
- Designed for interior and exterior body joints.
- May be primed or painted immediately or up to 72 hours after application.
- After 72 hours, scuff sealant with Scotch-Brite™ General Purpose Hand Pad (Ultra Fine — PN07448) to improve paint adhesion.
- Not for use on lacquer paints.



Part Number	Size	Color	Containers/Case
051135-08369	310ml Flex Pack	White	6
051135-08370	310ml Flex Pack	Gray	6

3M™ Ultrapro™ MSP Sprayable Seam Sealer

- A high-performance, general purpose seam sealer that can be caulked or sprayed.
- For use on door skins, hemming flanges, quarter panels, and floor and trunk pans.
- Non-shrinking, non-cracking.
- Fast curing.
- Immediately paintable.
- Extra applicator tips supplied with sealer.
- Use with 3M™ Sprayable Seam Sealer Applicator Gun (PN08400).
- May also be used as a coarse textured sound deadener for undercarriages.



Part Number	Size	Color	Cartridges/Case
051135-08374	Fits 1/10 Gallon Cartridge Gun	Gray	6
051135-08375	Fits 1/10 Gallon Cartridge Gun	Beige	6

COMING SOON

3M™ Ultrapro™ Autobody Sealant

- Heavy bodied seam sealer.
- Quick-skinning, fast-curing, flexible sealer.
- Can be used wherever heavy bodied seam sealers are needed.
- High solids and low shrinkage.
- Ideal seam sealer where time and speed are important.
- Paintable in 40 minutes.



Part Number	Size	Color	Quantity/Case
051135-08300	Fits 1/10 Gallon Cartridge Gun	Tan	12
051135-08301	5 oz. Tube	Tan	6
051135-08302	5 oz. Tube	Clear	6

3M™ Flexiclear™ Body Seam Sealer

- High solids, clear joint and seam sealer designed to seal interior and exterior joints and seams.
- Adheres to primed metal and painted surfaces.
- Clear, non-yellowing.
- Excellent tooling properties.
- Can be painted quickly.
- Remains flexible.



Part Number	Size	Cartridges/Case
051135-08405	Fits 1/10 Gallon Cartridge Gun	12

3M™ All-Around Autobody Sealant - White

- Used for sealing interior and exterior auto body joints and seams.
- Applies easily, can be smoothed to a featheredge with a wet finger and sets to a firm, tough, rubber-like, water-resistant bead.
- Can be painted within 30 minutes.
- Water cleanup (before it dries).
- Will not harm paint.



Part Number	Description	Quantity/Case
051135-08500	Fits 1/10 Gallon Cartridge Gun	12

3M™ Fast'n Firm™ Seam Sealer - Beige

- Firm setting product for sealing exterior joints.
- Adheres to primed metal and painted surfaces.
- Skins over quickly.
- Low shrinkage.
- Can be painted within 20 minutes.
- Excellent tooling properties.
- Excellent sanding properties.



Part Number	Description	Quantity/Case
051135-08505	Fits 1/10 Gallon Cartridge Gun	12

3M™ Heavy Drip-Chek™ Sealer - Gray

- Heavy-based sealer especially designed for use on vertical seams.
- Heavier bodied consistency.
- Up to 1/8" bead can be applied easily.
- Weathers well — does not crack or deteriorate in sunlight.
- Excellent adhesion to metal, paint, glass, rubber, etc.
- Resists gas and oil.



Part Number	Size	Tubes/Case
051135-08531	5 oz. Tube	6

3M™ Clear Auto Sealer

- Used for sealing leaks in windshields, backlites, reveal moldings, truck ornaments, taillights and other small seams on the auto body.
- Flexible and color stable.
- May be water tested soon after application.
- Will not harden or become brittle.
- Dries to smooth, bubble-free film.



Part Number	Size	Tubes/Case
051135-08551	5 oz. Tube	6

3M™ Strip-Calk - Black

- Soft, non-hardening caulking material in one-foot lengths for use in all types of seams, joints and openings.
- Easily thumbed into place and smoothed with finger.
- May be painted immediately.
- Has non-sag consistency for vertical and overhead applications.
- Non-shrinking.
- Adheres to metal, paint, glass and rubber.
- Completely waterproof.
- Will not crack or dry out.



Part Number	Size	Boxes/Case
051135-08578	Box of 60 - 1' Lengths	12

3M™ Brushable Seam Sealer - Gray

- Specially developed to seal sheet metal overlap joints that have been spot welded, riveted or bolted together.
- Dries quickly without sag or flow to restore factory appearance.
- Can be painted when dry.
- Adheres to primed or painted surfaces.
- Remains flexible and resists oil, fuel and other automotive fluids.
- Use for sealing floor pans, firewalls, trunk seams, shock absorber mounting towers around wheelwells, fuel filler splash pans and around headlight and taillight openings.



Part Number	Size	Quarts/Case
051135-08656	1 Quart	6

3M™ Automix™ Pillar Foam

- Rigid foam for applications where OEM rigid foam is apparent.
- Dwell time 1 minute.
- Work time 5 minutes.
- Cure time 1 hour.



Part Number	Size	Containers/Case
051135-08458	200ml Syringe	6

Use with MixPac® Manual Applicator Gun (PN08117) MixPac® Pneumatic Applicator Gun (PN09930) or 3M™ Manual Applicator Gun (PN08571).

3M™ Automix™ Flexible Foam

- For those applications where OEM flexible foams are found.
- Dwell time 1 minute.
- Work time 5 minutes.
- Cure time 1 hour.



Part Number	Size	Containers/Case
051131- 08463	200ml Syringe	6

Use with MixPac® Manual Applicator Gun (PN08117) MixPac® Pneumatic Applicator Gun (PN09930) or 3M™ Manual Applicator Gun (PN08571).

Duramix™ NVH Dampening Material

- Ideal 2-part urethane product for replacing factory NVH sealants and foams.
- Work time of 60 minutes offers plenty of time for large installations.
- Remains very soft, yet sturdy and will not degrade.



Part Number	Size	Containers/Case
051131- 04274	200ml	6

Use with MixPac® Manual Applicator Gun (PN08117) MixPac® Pneumatic Applicator Gun (PN09930) or 3M™ Manual Applicator Gun (PN08571).



Plastic Repair

Duramix™ Semi-Rigid Plastic Repair

- A material for repairing virtually all plastics and bumper covers.
- Sets in 1 minute and sands after 15 minutes.



Part Number	Size	Cartridges/Case
051131-04240	200ml	6

Use with MixPac® Manual Applicator Gun (PN08117) MixPac® Pneumatic Applicator Gun (PN09930) or 3M™ Manual Applicator Gun (PN08571).

Duramix™ Super Fast Repair Adhesive

- A super fast-setting adhesive and repair material for rebuilding tab and fixing broken eyelets.
- Has excellent gap filling capabilities and withstands a wide range of temperatures, unlike cyanoacrylates.



Part Number	Size	Cartridges/Case
051131-04247	200ml	6

Use with MixPac® Manual Applicator Gun (PN08117) MixPac® Pneumatic Applicator Gun (PN09930) or 3M™ Manual Applicator Gun (PN08571).

Duramix™ Plastic Contour Sheet

- Special film to be overlaid on Duramix™ just after it has been applied.
- Prevents air entrapment when Duramix™ is condensed and contoured into the repair area.
- Allows for non-messy spreading of Duramix™.



Part Number	Size	Rolls/Case
051131-04903	5" Wide x 12' Long	6

Use with MixPac® Manual Applicator Gun (PN08117) MixPac® Pneumatic Applicator Gun (PN09930) or 3M™ Manual Applicator Gun (PN08571).

Use with MixPac® Manual Applicator Gun (PN08117) MixPac® Pneumatic Applicator Gun (PN09930) or 3M™ Manual Applicator Gun (PN08571).

Duramix™ Reinforcement Patch

- Laminate of structural gauze and plastic release film.
- Used for reinforcing the backside of plastic repairs.
- Release film protects your hand from contact with wet Duramix.



Part Number	Size	Rolls/Case
051131-04904	5" Wide x 12' Long	6

Duramix™ Super Fast Adhesive

- Super fast-setting adhesive which does not require a separate accelerator like cyanoacrylate adhesives.
- Has excellent wide gap filling capabilities and withstands a wide range of temperatures.
- Will not run or sag.



Part Number	Size	Quantity/Case
051131-04747	50 cc	12

Duramix™ Super-Fast Adhesive Kit

- Kit contains six each:
 - Duramix™ Super-Fast Adhesive—Clear (PN04747)*
- Kit contains one each:
 - Duramix™ Mixer Tips (PN04909)—Bag of 6
 - Duramix™ 50cc Dispenser (PN04991)



Part Number	Size	Kits/Case
051131-04847	50 cc	1

* Each package contains a 50cc cartridge and 1 mixer tip.

3M™ Automix™ EZ Sand Rigid Parts Repair

- A two-part structural adhesive and filler designed to bond and fill SMC, fiberglass reinforced plastics and other rigid plastic parts.
- To be used when attaching bonding strips and making cosmetic repairs.



Part Number	Size	Containers/Case
051131-05885	200ml Syringe	6

3M™ Automix™ E-Z Sand Rigid Parts Repair Kit

- A two-part structural adhesive and filler designed to bond and fill SMC, fiberglass reinforced plastics and other rigid plastic parts.
- To be used when attaching bonding strips and making cosmetic repairs.



Part Number	Size	Kits/Case
051131-05883	5 oz. Tube/Kit	6

3M™ Automix™ EZ Sand Flexible Parts Repair

- Can be used to repair most of the plastic parts found on today's vehicles.
- Very easy to sand.
- Excellent featheredging properties.
- Dispensed effortlessly from the tubes and mixes easily and completely.
- Cartridge offers automatic metering of Parts A and B and the option to use the mixing nozzle for automatic mixing.
- The 3M™ Automix™ EZ Sand Flexible Parts Repair Kit (PNs 05895 and 05896) contains two tubes for easy mixing.



Part Number	Size	Containers/Case
051131-05887	200ml Syringe	6

Use with MixPac® Manual Applicator Gun (PN08117) MixPac® Pneumatic Applicator Gun (PN09930) or 3M™ Manual Applicator Gun (PN08571).

3M™ Automix™ E-Z Sand Flexible Parts Repair Kits

- Can be used to repair most of the plastic parts found on today's vehicles.
- Very easy to sand.
- Excellent featheredging properties.
- Dispensed effortlessly from the tubes and mixes easily and completely.
- Syringe offers automatic metering of Parts A and B and the option to use the mixing nozzle for automatic mixing.



Part Number	Size	Kits/Case
051131-05895	2-5 oz. Tubes/Kit	6
051131-05896	2-13 oz. Tubes/Kit	6

3M™ Automix™ EZ Fix Flexible Patch

- No sanding needed for adhesion.
- No cure time delay to proceed to the front side of the repair
- Excellent adhesion to many plastics.
- Can be used on many plastics where a reinforcement repair is needed.
- Has a very acceptable back side cosmetic finish.



Part Number	Patch Size	Patches/Box	Quantity/Case
051131-05888	4" x 8"	6	6

3M™ Automix™ Semi-Rigid Parts Repair

- Use to repair Xenoy®, RRM, FTX, PPO, ABS and a variety of other semi-rigid plastic parts and bumper covers.
- Available in two work times.
- Use with MixPac® Applicator Gun (PN08117—manual or PN09930—pneumatic). To order PN09930, call Shopware at 1-800-877-9344. (Not stocked as a 3M item.)
- Use with 3M™ Automix™ Mixing Nozzle (PN08193).



Part Number	Work Time	Sand Time	Cure Time	Size	Containers/Case
051135-08235	50	15	1 Hour	200ml Syringe	6
051135-08237	3	30	4 Hours	200ml Syringe	6

Use with MixPac® Manual Applicator Gun (PN08117) MixPac® Pneumatic Applicator Gun (PN09930) or 3M™ Manual Applicator Gun (PN08571). Xenoy® is a registered trademark of General Electric Company. MixPac® is a registered trademark of MixPac® Systems AG, Switzerland.

3M™ Automix™ TPO Plastic Parts Repair

- Use to repair TPO plastics including PP, EP, EPDM, TEO and Metton®.
- Use with 3M™ Automix™ Polyolefin Adhesion Promoter (PN05907).
- Work time 50 seconds.
- Sand time 30 minutes.
- Cure time 1 hour.



Part Number	Size	Containers/Case
051131-08239	200ml Syringe	6

Use with MixPac® Manual Applicator Gun (PN08117) MixPac® Pneumatic Applicator Gun (PN09930) or 3M™ Manual Applicator Gun (PN08571). Metton® is a registered trademark of Teijin-Metton Co., Ltd.

3M™ Automix™ Polyolefin Adhesion Promoter

- A specially designed adhesion promoter to be used with 3M™ Automix™ E-Z Sand Flexible Parts Repair (PNs 05895 and 05896) for the repair of Polypropylene and Ethylene Propylene interior and exterior parts, usually designated by the initials PP, EP, TPO or EPDM.



Part Number	Net Wt.	Containers/Case
051131-05907	16 fl. oz. Aerosol	6

3M™ SMART Bumper Stand

- Bumper can rotate 90°
- 5 locking positions
- Bumpers mount in seconds
- Repair & paint on the same stand
- Double locking wheel/caster



Part Number	Containers/Case
051131-02504	6



Welding

3M™ High Performance Welding Drape

- Extreme resistance to heat, sparks, welding spatter and flames.
- Ideal for protection from automotive welding spatter and grinding sparks.
- Very lightweight, conformable and easy to handle.
- Excellent wear and tear resistance.
- Easy to clean by brushing or shaking.



Part Number	Size	Quantity/Case
051131-05919	57" x 80"	1

3M™ Welding and Spark Deflection Paper

- Flame retardant.
- Repositionable adhesive on one side.
- Formulated to protect vertical surfaces, glass and paint from welding spatter and grinding sparks.
- Easy to use roll form.



Part Number	Size	Rolls/Case
051131-05916	24" x 150'	2

3M™ Weld-Thru II Coating

- Flexible urethane foam applies to panels without sagging.
- An aerosol coating designed to be applied to metal surfaces prior to welding which permits corrosion protection after the weld
- Dries fast (10-15 minutes)
- Minimizes MIG weld spatter
- May be applied after the weld for additional corrosion protection



Part Number	Size	Cartridges/Case
051131-05917	13 fl. oz. Aerosol	6

3M™ Welding and Spark Deflection Dispenser

- Dispenses single rolls of 24" 3M™ Welding and Spark Deflection Paper.
- Can be wall or table mounted.
- Very easy to assemble.



Part Number	Quantity/Case
051131-05912	1



Body Filler

3M™ Premium Body Filler Gold QBA

- Quick build adhesion.
- A premium gold lightweight body filler for filling low areas in damaged automotive sheet metal.
- Builds adhesion faster than other 3M™ Fillers.
- Contains zinc complex.
- Tack-free and stain resistant.
- Lightweight body filler for base coat/clear coat refinishing systems.
- Cures tack-free in 20 minutes.
- Minimizes staining that can occur with base coat/clear coat systems over body and filler.
- Vacuum processed to minimize pinholes.
- Excellent adhesion to galvanized steel, SMC and aluminum.
- Distinctive gold color.



Part Number	Size/Net Wt.	Units/Case
051131-05835	Gallon (7.75 lbs./124 oz.)	4
051131-05840	5 Gallon Pail †† (37.5 lbs.)	1
051131-05841	5 Gallon Pail † (37.5 lbs.)	1

† To be used with Mechanical Dispensers.
 †† To be used with Air-Operated Dispensers.

3M™ Premium Lightweight Body Filler

- Tack-free and stain resistant.
- For base coat/clear coat refinishing systems.
- Ultra creamy.
- Cures tack-free in 15–20 minutes — reduces sandpaper loading.
- Easiest sanding 3M™ Body Filler.
- Minimizes staining that can occur with base coat/clear coat systems over body filler.
- Vacuum processed to minimize pinholes.



Part Number	Size/Net Wt.	Units/Case
051131-05808	Gallon (7.75 lbs./124 oz.)	4
051131-05810	5 Gallon Pail † (37.5 lbs.)	1

† To be used with Air-Operated Dispensers

3M™ Zebra™ Advanced Finishing Lightweight Filler

- A two-component body filler designed to fill low areas in damaged automotive sheet metal.
- Sands better than traditional lightweight fillers.
- More stain-resisting power.
- Adheres to steel, SMC, galvanized steel and aluminum.
- Vacuum processed for fewer pinholes.
- Cures tack-free in approximately 20 minutes — reduces sandpaper loading.
- Advanced formulation.



Part Number	Size	Quantity/Case
051131-05868	Gallon	4
051131-05870	3 Gallon Pail †	1
051131-05871	5 Gallon Pail ††	1

† To be used with Mechanical Dispensers.
 †† To be used with Air-Operated Dispensers.

3M™ Lightweight Body Filler

- Tack-free.
- Cures tack-free in 15–20 minutes — reduces sandpaper loading.
- Creamy texture.
- Smooth spreading.
- Easy sanding.
- Vacuum processed to minimize pinholes.



Part Number	Size/Net Wt.	Units/Case
051131-05800	Quart (2 lbs./32 oz.)	6
051131-05801	Gallon (7.75 lbs./124 oz.)	4
051131-05804	5 Gallon Pail †† (37.5 lbs.)	1
051131-05805	5 Gallon Pail † (37.5 lbs.)	1

† To be used with Mechanical Dispensers.
 †† To be used with Air-Operated Dispensers.

3M™ Premium Polyester Finishing Putty

- Tack-free and stain resistant.
- Fills pinholes in body fillers and small imperfections in metal and fiberglass.
- Cures tack-free in 20–25 minutes.
- Extremely smooth sanding.
- Minimizes staining that can occur with base coat/clear coat systems over body filler.
- Vacuum processed to minimize pinholes.



Part Number	Size/Net Wt.	Per Case
051131-05819	1 Quart (2.25 lbs./36 oz.)	12

3M™ Piranha™ Advanced Finishing Putty

- Two-component, self-leveling putty designed for use as a “skin” coat over plastic filler to fill pinholes, sand scratches, low areas and other imperfections.
- Cures tack-free in 30 minutes.
- Grips tight to galvanized steel, sanded paint, aluminum, steel, SMC, and fiberglass.
- Extremely easy sanding.
- Flowable and brushable.
- Non-staining.



Part Number	Size	Quantity/Case
051131-05821	24 fl. oz.	6

3M™ Flowable Finishing Putty

- Tack-free and stain resistant.
- Two-component, self-leveling putty designed for use as a “skin” coat over plastic filler to fill pinholes, sand scratches, low areas or other imperfections.
- Available in quart and handy squeeze dispenser — no mess.
- Fills pinholes in body fillers and small imperfections in metal and fiberglass.
- Cures tack-free in 30 minutes.
- Flowable, brushable.
- Easiest sanding 3M™ Polyester Putty.
- Minimizes staining that can occur with base coat/clear coat systems over body filler.
- Vacuum processed to minimize pinholes.
- Excellent adhesion to galvanized steel, aluminum and thoroughly cured and sanded factory-applied paint surfaces.



Part Number	Size/Net Wt.	Units/Case
051131-05824	24 fl. oz.	6

3M™ Long Strand Fiberglass Reinforced Filler

- Contains long strands of fiberglass.
- Repairs holes, cracks and tears in fiberglass.
- Repairs holes in metal.
- Waterproof.
- Repairs larger holes, cracks and tears better than 3M™ Short Strand Fiberglass Reinforced Filler (PNs 05815-05816).



Part Number	Size/Net Wt.	Units/Case
051131-05814	Gallon (10.5 lbs./168 oz.)	4

3M™ Short Strand Fiberglass Reinforced Filler

- Contains chopped fiberglass.
- Repairs holes, cracks and tears in fiberglass.
- Repairs holes in metal.
- Smooth spreading.
- Waterproof.
- Can be used with 3M™ Fiberglass Mat (PN05837) or 3M™ Fiberglass Cloth (PN05838) to reinforce large repair areas.



Part Number	Size/Net Wt.	Units/Case
051131-05815	Quart (2.6 lbs./41.6 oz.)	6
051131-05816	Gallon (10.5 lbs./168 oz.)	4

3M™ Fiberglass Resins

- Designed to be used with 3M™ Fiberglass Cloth (PN05838) and/or 3M™ Fiberglass Mat (PN05833) to patch holes in metal, and cracks, tears, punctures and splits in fiberglass panels.
- Waterproof when cured.
- 3M™ Liquid Hardener (PN05836) included.
- For metal and fiberglass.
- Thick formulation resists sags or runs.



Part Number	Size/Net Wt.	Units/Case
051131-05833	Quart (1 Quart/32 fl. oz.)	12
051131-05834	Gallon (1 Gallon/128 fl. oz.)	4

3M™ Fiberglass Mat

- Designed to be used with 3M™ Resin (PNs 05833 or 05834) or 3M™ Short Strand Fiberglass Reinforced Filler (PNs 05815 or 05816) to patch larger holes in metal, and cracks, tears, punctures and splits in fiberglass panels.
- For reinforcing fiberglass and metal repairs.
- Excellent for large repairs where extra reinforcement is needed.



Part Number	Size	Units/Case
051131-05837	8 sq. ft.	6

3M™ Fiberglass Cloth

- Designed to be used with 3M™ Resin (PNs 05833 or 05834) or 3M™ Short Strand Fiberglass Reinforced Filler (PNs 05815 or 05816) to patch larger holes in metal, and cracks, tears, punctures and splits in fiberglass panels.
- For reinforcing fiberglass and metal repairs.
- Excellent for large repairs where extra reinforcement is needed.



Part Number	Size	Units/Case
051131-05838	8 sq. ft.	6

3M™ Acryl-Green Spot Putty

- Fast-drying, easy-sanding putty.
- Designed for spot repairs.
- Spreads easily.



Part Number	Size/Net Wt.	Tubes/Case
051144-05960	21 oz. Tube	12

3M™ Acryl-Blue Glazing Putty

- Slow-drying, easy-spreading putty.
- Recommended for filling minor low areas and deeper sand scratches.
- Provides more working time.



Part Number	Size/Net Wt.	Tubes/Case
051144-05964	21 oz. Tube	12

3M™ Acryl-Red Glazing Putty

- Good general purpose putty.
- Fills small pinholes and scratches.
- Fills larger areas of imperfections.



Part Number	Size/Net Wt.	Tubes/Case
051144-05966	21 oz. Tube	12

3M™ Super Red Putty

- Self-leveling, easy to spread putty.
- Excellent glazing putty.
- Designed to flow into and fill pinholes and scratches.
- A nitrocellulose putty.
- “Long working time” with minimal shrinkage.
- Feathers out to a smooth surface.
- Flows out to eliminate ridges and squeegee lines.
- Sands easily, even after overnight drying.
- Cuts down on extra sanding steps.



Part Number	Size/Net Wt.	Tubes/Case
051144-05972	21 oz. Tube	12

3M™ Creme Hardener - Blue

- A creme hardening agent designed to be used with 3M™ Zebra™ Advanced Lightweight Fillers (PNs 05868, 05870, 05871 and 3M™ Piranha™ Putty (PN 05821).

Part Number	Size/Net Wt.	Tubes/Case
051131-05766	2.75 oz. Tube	12

3M™ Creme Hardener - Red

- Red creme hardening agent designed to be used with 3M™ Lightweight Body Filler (PNs 05800-05805) 3M™ Premium Lightweight Body Filler (PNs 05806-05811) 3M™ Premium Body Filler Gold QBA (PNs 05832-05841) 3M™ Long Strand Fiberglass Reinforced Filler (PNs 05813 or 05814) 3M™ Short Strand Fiberglass Reinforced Filler (PNs 05815 or 05816) 3M™ Polyester Finishing Putty (PNs 05817 or 05818) 3M™ Premium Polyester Finishing Putty (PNs 05819 or 05820) or 3M™ Flowable Finishing Putty (PN05823).
- Creamy consistency mixes easily and quickly with any of the above products.



Part Number	Size/Net Wt.	Units/Case
051131-05830	2.75 oz. Tube	12

3M™ Liquid Hardener

- Fast-acting liquid hardening agent designed to be used with 3M™ Fiberglass Resin (PNs 05833 or 05834).



Part Number	Size/Net Wt.	Tubes/Case
051131-05836	22cc Tube	12

3M™ Dispenser Valve

- A plastic butterfly valve for use on 5 gallon containers of 3M™ Body Filler.



Part Number	Quantity/Case
051131-05854	4

3M™ Spreaders

- Designed for spreading body and fiberglass fillers, finishing putties, and resins.
- Sharp edge.
- Flexible.
- Durable.
- Easy to clean.
- Cured filler pops off easily.



Part Number	Size	Quantity/Case
051131-05842	4"	50

3M™ Spreader Assortment

- Designed for spreading body and fiberglass fillers, finishing putties, and resins.
- Sharp edge.
- Flexible.
- Durable.
- Easy to clean.
- Cured filler pops off easily.



Part Number	Size	Units/Case
051131-05844	Assortment —1 each — 4", 5" & 6"	24

3M™ Dry Guide Coat Cartridge & Kit

- Method of identifying surface imperfections such as pinholes and deep scratches in primer.
- Requires no masking.
- No dry time involved.
- Can be used in both wet or dry sanding.
- Contains no solvents.
- Kit comes with applicator pad.



Part Number	Description	Quantity/Case
051131-05860	50 Gram Cartridge	10
051131-05861	50 Gram Cartridge & Applicator Kit	6



Glass Repair

3M™ Fast Cure Auto Glass Urethane

- A one-part moisture curing urethane adhesive designed for windshield bonding and stationary glass attachment.
- Meets FMVSS 212 and 216.
- Exceeds OEM strength requirements.
- Fastest curing 3M one-part urethane.



Part Number	Size	Color	Per Case
051135- 08566	600ml Flex Pack		12
051135- 08689	450ml Flex Pack	Black	12
051135- 08690	10.5 fl. oz. Cartridge	Black	12

3M™ Auto Glass Urethane Windshield Adhesive MV

- A one-part moisture curing urethane adhesive designed for windshield bonding and stationary glass attachment.
- Meets FMVSS 212 and 216.
- Exceeds O.E.M. strength requirements.



Part Number	Size	Viscosity	Quantity/Case
051135- 08693	10.5 fl. oz. Cartridge	Medium	12
051135- 08695	450ml Flex Pack	Medium	12
051135- 08564	600ml Flex Pack	Medium	12

3M™ Super Fast Urethane - Black

- A rapid-curing adhesive/sealant intended for all flush mounted and bonded windshield or backlite replacements.
- Black odorless product.
- Easily applied.
- Cures quickly.
- Provides the necessary strength for automotive glass replacement.



Part Number	Size	Quantity/Case
051135- 08609	10 fl. oz. Cartridge	12

3M™ Auto Glass Urethane (High Modulus/Non-Conductive)

- A one-part high modulus/non-conductive auto glass urethane specifically designed to be used with later model European vehicles or any vehicle where the antenna is encapsulated in the glass.

Part Number	Size	Per Case
051135- 08667	10.5 fl. oz. Cartridge	6

3M™ Single Step Primer

- Used to prime automotive windshields to promote urethane adhesion to the windshield.
- Can be used to prime encapsulated glass and to touch up scratches on pinchwelds.
- Meets OEM testing requirements.



Part Number	Size	Per Case
051135- 08681	125ml	6
051135- 08682	30ml	6

3M™ Urethane Primer Daubers

- Dauber for the application of urethane primers.



Part Number	Per Bag	Quantity/Case
051135- 08688	100	500

3M™ Auto Bedding and Glazing Compound - Black

- Non-hardening, pliable, water-resistant, medium bodied sealer for sealing auto seams and between windshield rubber and car body.
- Can be used as a supplementary sealer for auto glass installation.
- Remains permanently soft.
- Available in both neutral color and black.
- Has non-sag consistency for vertical and overhead applications.
- Cleans up with dry rag.



Part Number	Size	Cartridges/Case
051135- 08509	Fits 1/10 Gallon Cartridge Gun (10.5 fl. oz.)	12

3M™ Windo-Weld™ Sealer - Black

- A one-part polysulfide adhesive sealant designed for use in the replacement of "bonded" windshields and backlites.
- Ideal for providing a supplementary seal for windshields installed with butyl tape.
- Requires no primer.
- Recommended substitute is 3M™ Super Fast Urethane (PN08609).



Part Number	Size	Cartridges/Case
051135- 08606	Fits 1/10 Gallon Cartridge Gun (10.5 fl. oz.)	12

3M™ Windo-Weld™ Round Ribbon Sealer - Black

- “Controlled” compressibility allows easy installation yet will not squeeze out or allow lite to contact pinch-weld.
- One kit or one 15’ roll is sufficient material to replace one windshield or backlite.
- One 30’ roll is sufficient material to replace two windshields or backlites.



Part Number	Size	Kits/Case
INDIVIDUAL KITS — Round (Contains one roll of sealer and setting blocks.)		
051135-08610	Kit — 1/4” x 15’	12
051135-08611	Kit — 5/16” x 15’	12
051135-08612	Kit — 3/8” x 15’	12
Bulk CASES — Round		Rolls/Case
051135-08620	Roll — 1/4” x 15’	24
051135-08621	Roll — 5/16” x 15’	24
051135-08622	Roll — 3/8” x 15’	24
051135-08625	Roll — 1/8” x 1/4” x 30’	24

3M™ Automix™ Channel Bonding and Sidelite Adhesive

- A flexible and durable adhesive used for bonding moveable and stationary automotive side glass into place.
- Has a 4–5 minute worklife and drive-away time of 1 hour.
- Dispensed with the 3M™ Automix™ Applicator Gun (PN08191) and 3M™ Automix™ Mixing Nozzles Clear (PN08197).



Part Number	Size	Quantity/Case
051135-08641	2 oz.	6

3M™ Shop/Glass Stand

- Sturdy, portable shop stand for convenient and efficient repairing of parts or for glass preparation.
- Portable for easy set up and storage.
- Constructed of 16 gauge 1” square tubing.
- Provides maximum floor surface for support and stability.
- Full 3/8” thick, durable rubber pads to protect parts and glass.
- Red epoxy powder paint for lasting durability and appeal.
- Maximum weight capacity: 250 lbs.
- Not stocked as a 3M item.
- To order, call Shopware at 1-800-877-9344.



Part Number	Quantity/Case
051135-02519	1



Accessories

MixPac® Manual Applicator Gun - 200 mL

- For use with 3M™ Panel Bonding Adhesive (PN08115).
- Easy-to-use dispensing gun.
- Can dispense 2-1 or 1-1 MixPac® cartridges without plunger replacement.
- To order, call Shopware at 1-800-877-9344.



Part Number	Description	Quantity/Case
051135-08117	Manual Applicator Gun	1

3M™ Manual Applicator Gun

- Easily dispenses urethanes and epoxies in 200ml cartridges.
- Heavy-duty metal construction.



Part Number	Each/Case
051131-08571	1

MixPac® Pneumatic Applicator Gun

- For use with 3M™ Panel Bonding Adhesive (PN08115).
- Easy-to-use dispensing gun.
- Can dispense 2-1 or 1-1 MixPac® cartridges without plunger replacement.
- Easily dispenses urethanes and epoxies in 200 ml cartridges.
- Heavy-duty metal construction.
- To order, call Shopware at 1-800-877-9344.



Part Number	Each/Case
051131-09930	1

MixPac® Applicator Gun - 400 mL

- For use with 3M™ Automix Truck Line.
- Easy-to-use dispensing gun.
- Dispense 2-1 or 1-1 400 ml Automix™ cartridges.
- All Mixpac™ applicators have automatic back-off pressure release.
- Preferred 3M dispenser.

Part Number	Each/Case
051131-08282	1

MixPac® Pneumatic Applicator Gun - 400 mL

- A pneumatic applicator gun designed for use with the 400 ml cartridges.
- 1:1 and 2:1 mixing ratios.
- Available from Shopware Inc. Phone # 1-800-877-9344 Fax # 952-392-2018 for order form
- Also available in a manual version from Shopware—Mixman 400.



Part Number	Each/Case
051131-08280	1

3M™ Automix™ Heavy Duty Applicator Gun

- Designed for use with all 3M™ Automix™ 2 oz. products.



Part Number	Quantity/Case
051135-08191	1

Duramix™ Manual Dispenser

- High-quality Duramix™ gun for dispensing of 50 cc cartridges.



Part Number	Each/Case
051131-04991	1

3M™ Flexible Package Applicator Gun

- A fully enclosed, all metal, rod driven, friction feed applicator gun for use with all 310ml or smaller foil flexible packages.



Part Number	Quantity/Case
051135-08398	1

3M™ Air-Operated Flexible Package Applicator Gun

- Can be used with all 3M Flexible Package Seam Sealer offerings.
- Allows the end user to obtain a better reproduction of OEM seams that are found in today's automobiles.
- Quick, easy and user friendly.
- To order, call Shopware at 1-800-877-9344.
- Not stocked as a 3M item.



Part Number	Quantity/Case
051135-08399	1

3M™ Flex Pack Heavy Duty Applicator Gun

- A fully enclosed, all metal, rod driven, friction feed applicator gun.
- For use with 3M™ Windshield Urethanes.



Part Number	Size	Quantity/Case
051135-08991	450ml	1

Sprayable Seam Sealer Applicator Gun

- For use with 3M™ Ultrapro™ MSP Sprayable Seam Sealer (PNs 08374 and 08375).
- To order, call Shopware at 1-800-877-9344.
- Not stocked as a 3M item.



Part Number	Quantity/Case
051135-08400	1

3M™ Cartridge Applicator Gun

- 1/10 gallon Cartridge Gun for use with 3M™ Auto Bedding and Glazing Compound (PN08509) and 3M™ Windo-Weld™ Sealer (PN08606).



Part Number	Quantity/Case
051135-08992	12

3M™ Professional Caulking Gun

- A high-performance gun, designed for the professional.
- Used for dispensing 11 oz. cartridges.



Part Number	Quantity/Case
051135-08993	1

3M™ No Cleanup Applicator Gun

- A one-piece metal applicator gun.
- Designed to be used with all 3M no cleanup application nozzles.
- Requires no cleaning.
- Refer to individual product instructions for proper air pressures.



Part Number	Quantity/Case
051135-08801	1

3M™ No Cleanup Replacement Nozzles

- Designed for use with 3M™ No Cleanup Coatings (PNs 08804, 08949, and 08964).



Part Number	Quantity/Bag	Bags/Case
051135-08966	8	4

3M™ Body Schutz™ Applicator Gun

- Developed to provide a unique, convenient and inexpensive means of spraying 3M™ Rubberized Body Schutz™ Coating (PN08864) and 3M™ Rocker Schutz™ (PN08874).



Part Number	Quantity/Case
051135-08997	1

3M™ Rust Fighter-I Application Wand

- Developed to provide a reusable, inexpensive means of applying 3M™ Rust Fighter-I (quarts) into hard-to-reach areas.
- 36" tubing is flexible but has memory to allow easy access to enclosed areas.
- Patented tip provides a 360° to 180° spray pattern.
- Requires no cleanup when used with 3M™ Rust Fighter-I (PN08891).



Part Number	Quantity/Case
051135-08998	12

Duramix™ Mixer Tips for 20cc and 50cc Products

- Smaller tips to be used with Duramix 20cc and 50cc products.



Part Number	Tips/Bag	Bags/Case
051131-04909	6	6

3M™ EPX Mixing Nozzle

- For use with all 3M Automix 2 oz. cartridge products.



Part Number	Nozzles/Bag	Bags/Case
051131-21791	12	6

3M™ Automix™ Mixing Nozzle 3/8"

- Designed for use with 3M™ Big Shot™ Applicator Gun (PN08198) and MixPac® Applicator Gun (PN08117).



Part Number	Nozzles/Bag	Bags/Case
051131-08193	6	6

MixPac® is a registered trademark of MixPac® Systems AG, Switzerland.

3M™ Automix™ OEM Seam Sealer Tip Kit

- A versatile assortment of five different tips that reproduce many OEM seam sealer beads used on today's automobiles
- Saves time, labor and costly redos while trying to reproduce the factory OEM seams
- For use with 3M™ Automix™ Mixer Tip (PN08193)
- Kit Contains: 1 box of PN 08201, 08202, 08203, 08204, 08205 (each box contains six tips)
- Use 3M™ Automix™ Seam Sealer Tips with 3M™ Automix™ Heavy-Bodied Seam Sealer, PN08308, to match OEM Sealers (order 3M™ Automix™ Heavy-Bodied Seam Sealer, PN08308 separately)



Part Number	Kit Includes	Kits/Case
051131-08200	08201, 08202, 08203, 08204, 08205	6

Part Number	Tips/Bag	Bags/Case
051131-08201	6	6
051131-08202	6	6
051131-08203	6	6
051131-08204	6	6
051131-08205	6	6

3M™ Ultrapro™ OEM Seam Sealer Tip Adapter

- Allows the use to fit the PN08200 3M™ Automix™ OEM Seam Sealer Tip Kit with single component Flex Pack style seam sealers.
- For use with 3M™ Ultrapro™ Urethane Seam Sealers (PN 08360, PN 08361, PN 08364) and 3M™ Ultrapro™ MSP Seam Sealers (PN08369, PN08370).



Part Number	Containers/Case
051131-08206	6

3M™ SMART Bumper Stand

- Bumper can rotate 90°
- 5 locking positions
- Bumpers mount in seconds
- Repair & paint on the same stand
- Double locking wheel/caster



Part Number	Containers/Case
051131-02504	6

3M™ Shop/Glass Stand

- Sturdy, portable shop stand for convenient and efficient repairing of parts or for glass preparation.
- Portable for easy set up and storage.
- Constructed of 16 gauge 1" square tubing.
- Provides maximum floor surface for support and stability.
- Full 3/8" thick, durable rubber pads to protect parts and glass.
- Red epoxy powder paint for lasting durability and appeal.
- Maximum weight capacity: 250 lbs.
- Not stocked as a 3M item.
- To order, call Shopware at 1-800-877-9344.



Part Number	Quantity/Case
051135-02519	1

3M™ Automix™ Shop Rack

- Shop rack for all 200 and 400 ml syringes.
- Holds 7 open or closed syringes.
- Rack holds 2 applicator guns.



Part Number	Containers/Case
051131-02530	6

3M™ Welding and Spark Deflection Dispenser

- Dispenses single rolls of 24" 3M™ Welding and Spark Deflection Paper.
- Can be wall or table mounted.
- Very easy to assemble.



Part Number	Quantity/Case
051131-05912	1

3M™ Dispenser Valve

- A plastic butterfly valve for use on 5 gallon containers of 3M™ Body Filler.



Part Number	Quantity/Case
051131-05854	4

3M™ Spreaders

- Designed for spreading body and fiberglass fillers, finishing putties, and resins.
- Sharp edge.
- Flexible.
- Durable.
- Easy to clean.
- Cured filler pops off easily.



Part Number	Size	Units/Case
051131-05842	4"	24

3M™ Spreader Assortment

- Designed for spreading body and fiberglass fillers, finishing putties, and resins.
- Sharp edge.
- Flexible.
- Durable.
- Easy to clean.
- Cured filler pops off easily.



Part Number	Size	Units/Case
051131-05844	Assortment —1 each — 4", 5" & 6"	24



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