

3M Science.
Applied to Life.™



Low emissions. High performance.

How do you lessen your environmental footprint while maintaining or improving product quality?

3M™ Low VOC* Spray Adhesives are designed to deliver the performance you've come to expect from 3M aerosols and also help you adjust to changing environmental and operational needs. These products are GREENGUARD® certified; are compliant with SCAQMD, CARB and OTC VOC requirements; support potential LEED® credit qualification; and are recognized in the U.S. for contributing to healthier indoor air quality standards in commercial and institutional buildings.



*Meets applicable 2017 California Air Resource Board VOC limits for mist and web spray adhesives.

Great performance. Trusted by Professionals.

Performance: Find the right adhesive

Choosing the right adhesive for your assembly begins with asking the right questions:

- What kinds of materials are you bonding?
- How large are the materials?
- Do you need time to reposition after adhesion?
- What specific adhesive attributes are you looking for?
- What issues are you having, if any, with your current products?
- What are the environmental, health and safety factors?

Productivity: Find the right delivery system

How you apply adhesive to your assembly components is often as important as the adhesive itself. 3M will work with you to find the delivery system that optimizes efficiency and works best for your assembly processes. 3M spray adhesives are available in three delivery systems: aerosol, cylinder and bulk.



Aerosol

- Ultimate convenience for smaller jobs or multiple stations
- No equipment, no mess, no setup
- Easy to use; complements bulk or cylinder systems
- Ideal for field work



Cylinder

- Self-contained, pressurized, portable
- Minimal equipment investment
- Low maintenance
- Less waste compared to aerosol cans
- Designed for larger surface areas and >20 pieces/day



Bulk

- Easily integrated into existing equipment
- Highly cost efficient — generally the lowest cost per square foot
- Requires trained and experienced operators to maximize value
- Ideal for large surface areas and large industrial manufacturers



Color Key: ● Blue ○ Clear ● Green ● Lavender ● Neutral ● Orange ● Purple ● Red ● Pink

Multipurpose

Product	Color	Delivery	UPC	Size	Description
 3M™ Fastbond™ Insulation Adhesive 49	○		000-21200-45163-8 000-21200-50044-2 000-21200-56556-4 000-21200-45164-5 000-21200-45193-5 000-21200-56521-2 000-21200-56520-5	5 Gallon Pail 5 Gallon Box Open Head Steel Drum Poly Drum Poly Tote 255 Gallon EZ Drain Tote 100 Gallon EZ Tote	• Fast-tacking, high performance, water-based, pressure-sensitive adhesive • Designed for lightweight materials such as fiberglass, felt and paper • Low VOC
	●		000-76308-98666-7 000-76308-98667-4 000-76308-98798-5 000-76308-98668-1	5 Gallon Pail Open Head Steel Drum 255 Gallon Poly Tote 100 Gallon EZ Tote	
 3M™ General Purpose Adhesive 60 CA	○		000-48011-61687-2 000-48011-61688-9 000-48011-61689-6	Large Intermediate Jumbo	• Low VOC, general-purpose industrial-grade adhesive with lace spray pattern • High tack and high solids content • Designed to bond fabric, foam, plastic, heavy paper, wood, plastics and metals
	○		000-51115-31589-1 000-51115-31590-9	5 Gallon Pail Closed Head Steel Drum	
 3M™ Super 77™ Multipurpose Spray Adhesive, Low VOC	○		000-68060-76906-0	Aerosol	• Designed to bond many lightweight materials such as foils, paper, cardboard, and more • Versatile adhesive with low soak-in and a long open time • GREENGUARD® certified; compliant with CARB and OTC VOC requirements; supporting potential LEED® credit qualification



Heavy Duty

Product	Color	Delivery	UPC	Size	Description	
 3M™ Fastbond™ Contact Adhesive 30NF			000-21200-21186-7 000-21200-21187-4 000-21200-21188-1 000-21200-31344-8	1 Gallon Pail 5 Gallon Pail Open Head Steel Drum 270 Gallon Poly Tote	- Water-dispersed, high-strength contact adhesive - Long bonding range adhesive designed for lamination - Designed to bond foamed wood, metal, plastic, laminate, MDF, vinyl and more	
			000-21200-21181-2 000-21200-21182-9 000-21200-21183-6	1 Gallon Pail 5 Gallon Pail Open Head Steel Drum		
 3M™ Hi-Strength Spray Adhesive 90, Low VOC			000-68060-76908-4	Aerosol	- High-strength and fast-tack adhesive performance - Designed to bond wood, metal, plastics, concrete, laminate and MDF - GREENGUARD® certified; compliant with CARB and OTC VOC requirements; supporting potential LEED® credit qualification	
 3M™ Hi-Strength Postforming 94 CA Spray Adhesive			000-48011-61703-9 000-48011-61704-6 000-48011-61705-3	Large Intermediate Jumbo	- Unique, non-telegraphing spray pattern - Quickly delivers postformable strength - High solids to maximize coverage - GREENGUARD® certified; compliant with SCAQMD, CARB and OTC VOC requirements; supporting potential LEED® credit qualification	
			000-48011-61663-6 000-48011-61664-3 000-48011-61665-0	Large Intermediate Jumbo		
			000-51115-25016-3 000-51115-25017-0 000-51111-18858-3	5 Gallon Pail Closed Head Steel Drum Open Head Steel Drum		
			000-48011-61666-7 000-48011-61667-4 000-51111-07280-6	5 Gallon Pail Closed Head Steel Drum Open Head Steel Drum		
 3M™ Hi-Strength 94 ET Spray Adhesive – Low VOC <20%			000-51111-97977-8	Aerosol	- Unique, non-telegraphing spray pattern delivers postformable strength - Long open time - GREENGUARD® certified; compliant with SCAQMD, CARB and OTC VOC requirements; supporting potential LEED® credit qualification	
			000-51111-97979-2 000-51111-97980-8	Large Intermediate		
			000-51111-97986-0 000-51111-97987-7	Large Intermediate		
			000-51111-97983-9 000-51111-97984-6	5 Gallon Pail Closed Head Steel Drum		
			000-51111-97990-7 000-51111-97991-4	5 Gallon Pail Closed Head Steel Drum		
			000-68060-76979-4	Aerosol		
 3M™ Hi-Strength 20 Spray Adhesive – Low VOC <25%			000-68060-76979-4	Aerosol	- Bonds laminate, concrete, metal, wood and more - Heavy duty, versatile adhesive - GREENGUARD® certified; compliant with CARB and OTC VOC requirements; supporting potential LEED® credit qualification	
 3M™ Fastbond™ Contact Adhesive 2000NF			000-21200-87965-4 000-21200-87966-1 000-21200-87969-2	5 Gallon Pail Open Head Steel Drum 270 Gallon Poly Tote	- A water-dispersed, high solids activated adhesive - Immediate bonding and handling strength with at least 1 porous substrate	
			000-21200-87953-1 000-21200-87955-5 000-21200-87959-3	5 Gallon Pail Open Head Steel Drum 270 Gallon Poly Tote		
			000-21200-89337-7 000-21200-31337-0 000-21200-89338-4 000-21200-89341-4	5 Gallon Pail 5 Gallon Box Open Head Steel Drum 270 Gallon Poly Tote		



Foam & Fabric

Product	Color	Delivery	UPC	Size	Description
			000-68060-76909-1	Aerosol	- Designed to bond foam and fabric as well as other materials including wood, metal, and plastics - Soft, non-dimpling glue lines - GREENGUARD® certified; compliant with CARB and OTC VOC requirements; supporting potential LEED® credit qualification 
			000-68060-76905-3	Aerosol	
			000-21200-41542-5 000-21200-56509-0 000-48011-58433-1	5 Gallon Pail 5 Gallon Box Open Head Steel Drum	- A water-dispersed, neoprene-based contact adhesive - One part, rapid setting adhesive - Designed for bonding foam to many substrates such as wood, metal, fabrics and more 
			000-21200-41543-2 000-21200-41544-9 000-21200-56512-0	Poly Drum 270 Gallon Poly Tote 100 Gallon EZ Tote	
			000-21200-39203-0 000-21200-56510-6 000-48011-58713-4 000-21200-39204-7 000-21200-39205-4	5 Gallon Pail 5 Gallon Box Open Head Steel Drum Poly Drum 270 Gallon Poly Tote	

Specialty

Product	Color	Delivery	UPC	Size	Description
			000-68060-00511-3	Large	- Water-based formula is low VOC - Cylinder available for streamlined applications - Solventless design contributes to work safety and health goals - Aggressive tack bonds easily to fabrics, foam and other materials - Fast-setting bond saves time and increases throughput
			000-68060-00551-9 000-68060-00550-7 000-51115-64677-5 000-51115-64676-8	1 Gallon Pail 5 Gallon Pail Open Head Steel Drum Closed Head Poly Drum	
	N/A		000-21200-89324-7 000-21200-39289-4	5 Gallon Pail 30 Gallon Tight Head Drum	- Water-dispersed formula is low VOC - High coverage with mist spray application - Spray activator compatible with 100NF, 1049, 1100NF and 2000NF
			000-680600-76907-7	Aerosol	- Designed to support dry lay-up and resin infusion composite manufacturing processes - Bonds fiberglass, carbon fiber, fabrics, wood, and other lightweight substrates - Rapid tack helps hold fibers and fabrics in position during complex layouts - GREENGUARD® certified; compliant with CARB and OTC VOC requirements; supporting potential LEED® credit qualification 
			000-68060-76685-4	Aerosol	

Industrial Cleaner

Product	Color	Delivery	UPC	Size	Description
	N/A		000-51111-07732-0	Aerosol	- Can be used in a wide variety of applications - Long-lasting and fast drying - Uses a non-staining formula for less mess - Dispensed from an easy-to-use spray can 
	N/A		000-51111-97974-7	Aerosol	- Can be used in a wide variety of applications - An excellent option for cleaning up remnants left from adhesives - Designed to remove adhesive residue without damaging the surface underneath - Wipes away with just a shop towel after use without leaving behind a filmy residue 

For more information on 3M™ Low VOC Spray Adhesives, visit 3M.com/sprayadhesives or call 1-800-362-3550.



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