

# InnoForm 1-VA/E-SN-PM-TIN-T26

machine cold-forming taps



applications - materials			cutting speed vc in m/min		
			min.	<b>recommended</b>	max.
M1.1	Ferritic, martensitic	$\leq 950 \text{ N/mm}^2$	5	<b>8</b>	12
M2.1	Austenitic	$\leq 950 \text{ N/mm}^2$	2	<b>5</b>	8
M3.1	Austenitic-ferritic (Duplex)	$\leq 1100 \text{ N/mm}^2$	2	<b>5</b>	8