GREENLEE®

THE INDUSTRY LEADER

Over 90 Years Strong

BUILDING AMERICA
SINCE 1862

Since the day we invented the knockout in 1928, we've made it our mission to build for the world's expert tradespeople. For decades, our manufacturing plant in Rockford, IL has been building the widest range of high-quality hole-making products for trade professionals. Greenlee knockouts are known as industry-leading products that allow professionals like you to complete any job more quickly and reliably. As the industry evolves and technology advances, we continue our 90-year legacy of providing optimal knockout solutions.

Professional. Nothing Less.™

NEXT GENERATION OF KNOCKOUTS

- Punch up to 10-gauge mild steel or 12-gauge stainless steel. Also punches aluminum, brass, copper fiberglass and plastics.
- Slug-Buster® punch profile splits slugs for easy slug removal
- Knurled edge on punches for better grip
- New die design optimized for widest range of materials and drivers
- Taller die–no spacers required
- Laser marking for quick part identification
- Die alignment markings for improved punching accuracy

- Easy threading – draw studs with "dog-point" tip helps eliminate cross threading. Hex key access for easy removal from tool
- No sleeves required

Interested in using your existing Greenlee knockout driver with the new knockouts? Upgrade your knockouts and case to fit your driver.

KNOCKOUT UPGRADE SETS

CAT. NO.	UPC NO.	DESCRIPTION
KCC4-LS	783310088028	Slug-Buster® 1/2" to 4" for Battery-Hydraulic Drivers
KCC2-LS	783310088004	Slug-Buster® 1/2" to 2" for Battery-Hydraulic Drivers
KCC4-767	783310088011	Slug-Buster® 1/2" to 4" for Ram and Hand Pump
KCC2-767	783310087991	Slug-Buster® 1/2" to 2" for Ram and Hand Pump
KCC2-QD	783310087984	Slug-Buster® 1/2" to 2" for Quick Draw® and Quick Draw® 90

7-TON AND 11-TON BATTERY-HYDRAULIC DRIVERS

Compact, fast, and powerful battery-hydraulic knockout drivers capable of punching up to 4-inch conduit sized holes in mild steel, stainless steel, aluminum, brass, copper, fiberglass and plastics.

LS50L2

7-TON

7-TON PUNCHING FORCE

Punch up to:
4” conduit up to 12 ga mild steel
3” conduit up to 10 ga mild steel
2” conduit up to 12 ga stainless steel

AUTO

AUTO-STOP FEATURE

Detects punch completion and automatically stops, helping to prevent damage to knockout parts

LS100X Intelli-PUNCH™

11-TON

11-TON PUNCHING FORCE

Punch up to:
4” conduit up to 10 ga mild steel
4” conduit up to 10 ga stainless steel

AUTO

PATENT-PENDING AUTO-RETRACT TECHNOLOGY

Pressure-sensing technology accurately detects punch completion and automatically retracts the ram, helping to prevent damage to knockout parts

360° ROTATING HEAD

Rugged patent-pending swivel design to easily punch at any angle

RUGGED NECK

Increased durability and life of tool

TIMESAVER

Punch faster, with a maximum cycle time of 8 seconds

COMPACT, ERGONOMIC DESIGN

Provides easy one-handed operation and an ergonomic tapered grip

COMPATIBILITY

Works with all Greenlee knockouts and other major brands designed for use with a hydraulic tool. Same draw studs used with the Intelli-PUNCH, LS50 and 746 ram

BATTERY PLATFORM

Powerful long-lasting Makita® 18V Li-Ion battery, quickly charges in 30 minutes

i-press® SOFTWARE

Monitor tool performance and set service intervals via i-press Bluetooth® communication. LS50 compatible with Gator Eye® desktop software.

Bluetooth is a registered trademark of BLUETOOTH SIG, INC.

LS50L11B4

LS50 7-TON BATTERY-HYDRAULIC KNOCKOUT KITS

CAT. NO.	UPC NO.	DESCRIPTION
LS50L11B4	783310037743	Slug-Buster® 1/2" to 4" Conduit
LS50L11B	783310049562	Slug-Buster® 1/2" to 2" Conduit
LS50L11A	783310049517	Driver, Draw Studs, Battery, Charger, and Case
LS50LB	783310011316	Driver and Case Only
LS50L2	783310088042	Driver Only

LS100X11SB4

Intelli-PUNCH™ 11-TON BATTERY-HYDRAULIC KNOCKOUT KITS

CAT. NO.	UPC NO.	DESCRIPTION
LS100X11SB4	783310064848	Slug-Buster® 1/2" to 4"
LS100X11SB4X	783310064855	Slug-Buster® 1/2" to 3" and 4"
LS100X11SB	783310064831	Slug-Buster® 1/2" to 2"
LS100X11A	783310064824	Driver, Draw Studs, Batteries, Charger and Case
LS100XB	783310064817	Driver and Case Only
LS100X	783310088059	Driver Only

KCC4-LS

Fits Greenlee LS50L2 or LS100X tool, two batteries and a charger

KNOCKOUT UPGRADE SETS FOR BATTERY-HYDRAULIC DRIVERS

CAT. NO.	UPC NO.	DESCRIPTION
KCC4-LS	783310088028	Slug-Buster® 1/2" to 4"
KCC2-LS	783310088004	Slug-Buster® 1/2" to 2"

DRAW STUDS FOR BATTERY-HYDRAULIC DRIVERS

CAT. NO.	UPC NO.	DESCRIPTION
DSH-7/16	783310090632	7/16" Hydraulic Draw Stud for 1/2" Conduit Size Knockouts
DSH-3/4	783310090663	3/4" Hydraulic Draw Stud for 3/4" to 2" Conduit Size Knockouts
DSH-1-1/8	783310090670	1-1/8" Hydraulic Draw Stud for 2-1/2" to 4" Conduit Size Knockouts

7304

LARGE DIAMETER KNOCKOUT EXPANSION SET

CAT. NO.	UPC NO.	DESCRIPTION
7304	783310028154	Standard Round 2-1/2", 3", 3-1/2" and 4"

11-TON MANUAL-HYDRAULIC DRIVERS

The compact design with 11 tons of punching force is capable of punching up to 4” conduit size holes in 10-gauge mild steel and 12-gauge stainless steel; also punches aluminum, brass, copper, fiberglass and plastics. The hand pump and foot pump options allow for a variety of operation orientations.

7310SB

7610SB

11-TON HYDRAULIC KNOCKOUT KITS WITH HAND PUMP

CAT. NO.	UPC NO.	DESCRIPTION
7310SB	783310343615	Slug-Buster® 1/2” to 4”
7310	783310159100	Standard Round 1/2” to 4”
7309SB	783310088325	Slug-Buster® 1/2”, 3” and 4”
7309	783310088318	Standard Round 1/2”, 3” and 4”
7306SB	783310343608	Slug-Buster® 1/2” to 2”
7306	783310159094	Standard Round 1/2” to 2”
7646	783310159063	Ram/Hand Pump Group, Draw Studs, and Case Only

11-TON HYDRAULIC KNOCKOUT KITS WITH FOOT PUMP

CAT. NO.	UPC NO.	DESCRIPTION
7610SB	783310071747	Slug-Buster® 1/2” to 4”
7606SB	783310071730	Slug-Buster® 1/2” to 2”
7625	783310250975	Ram/Foot Pump Group, Draw Studs, and Case Only

Fits Greenlee 746A Ram and 767 Hand Pump

KCC4-767

7304

KNOCKOUT UPGRADE SETS FOR RAM AND HAND PUMP

CAT. NO.	UPC NO.	DESCRIPTION
KCC4-767	783310088011	Slug-Buster® 1/2" to 4" Conduit
KCC2-767	783310087991	Slug-Buster® 1/2" to 2" Conduit

LARGE DIAMETER KNOCKOUT EXPANSION SET

CAT. NO.	UPC NO.	DESCRIPTION
7304	783310028154	Standard Round 2-1/2", 3", 3-1/2" and 4"

DRAW STUDS FOR RAM AND PUMP DRIVERS

CAT. NO.	UPC NO.	DESCRIPTION
DSH-7/16	783310090632	7/16" Hydraulic Draw Stud for 1/2" Conduit Size Knockouts
DSH-3/4	783310090663	3/4" Hydraulic Draw Stud for 3/4" to 2" Conduit Size Knockouts
DSH-1-1/8	783310090670	1-1/8" Hydraulic Draw Stud for 2-1/2" to 4" Conduit Size Knockouts

8-TON MANUAL-HYDRAULIC DRIVERS

The compact design delivers 8 tons of punching force for portability and fast, easy one-person operation. Punch 1/2” to 2” conduit size holes in up to 10-gauge mild steel and 12-gauge stainless steel; also cuts aluminum, brass, copper, fiberglass and plastics. Available in three driver orientations.

Quick Draw 90®

- 180° Rotating Head–Right angle driver head rotates over 180° for maneuverability in tight work areas

QUICK DRAW 90® 8-TON HYDRAULIC KNOCKOUT KITS

CAT. NO.	UPC NO.	DESCRIPTION
7906SB	783310343004	Slug-Buster® 1/2” to 2”
7904SB	783310337942	Driver, Draw Studs, and Case Only

Quick Draw®

- Fast, straight-on punching

7806SB

Quick Draw Flex®

- Flex head allows for maximum flexibility in tight working areas

7906SB

QUICK DRAW® 8-TON HYDRAULIC KNOCKOUT KITS

CAT. NO.	UPC NO.	DESCRIPTION
7806SB	783310342939	Slug-Buster® 1/2" to 2"
7804SB	783310342922	Driver, Draw Studs, and Case Only

QUICK DRAW FLEX® 8-TON HYDRAULIC KNOCKOUT KITS

CAT. NO.	UPC NO.	DESCRIPTION
7706SB	783310104766	Slug-Buster® 1/2" to 2"
7704SB	783310104759	Driver, Draw Studs, and Case Only

KCC2-QD

Fits Greenlee Quick Draw® or Quick Draw 90® Driver

KNOCKOUT UPGRADE SETS FOR QUICK DRAW DRIVERS

CAT. NO.	UPC NO.	DESCRIPTION
KCC2-QD	783310087984	Slug-Buster® 1/2" to 2" Conduit

DRAW STUDS FOR ALL QUICK DRAW DRIVERS

CAT. NO.	UPC NO.	DESCRIPTION
DSH-S7/16	783310090649	7/16" Short Hydraulic Draw Stud for 1/2" Conduit Size Knockouts
DSH-S3/4	783310090656	3/4" Short Hydraulic Draw Stud for 3/4" to 2" Conduit Size Knockouts

RATCHET KITS AND MANUAL SETS

New and improved high-leverage wrench with five-degree ratcheting mechanism provides versatility and accessibility in tight spaces. The long, over-mold handle offers greater leverage, comfort and grip. Punch 1/2" to 2" conduit size holes in 10-gauge mild steel; also punches aluminum, brass, copper, fiberglass and plastics.

7238SB

New High-Leverage Ratchet Wrench

RATCHET WRENCH KITS

CAT. NO.	UPC NO.	DESCRIPTION
7238SB	783310347576	Slug-Buster® 1/2" to 2"
7240SB	783310028604	Slug-Buster® 1/2", 3/4" Conduit, 30.5mm

7237BB

MANUAL KNOCKOUT SETS

CAT. NO.	UPC NO.	DESCRIPTION
7237BB	783310320142	Slug-Buster® 1-1/2" to 2" Conduit
737BB	783310199748	Standard Round 1-1/2" to 2" Conduit
7235BB	783310320135	Slug-Buster® 1/2" to 1-1/4" Conduit
735BB	783310199731	Standard Round 1/2" to 1-1/4" Conduit

MANUAL DRAW STUDS

CAT. NO.	UPC NO.	DESCRIPTION
DSBB-7/16	783310090601	7/16" Manual Draw Stud for 1/2" Conduit Size Knockouts
DSBB-3/4	783310090625	3/4" Manual Draw Stud for 3/4" to 2" Conduit Size Knockouts
DSBB-1-1/8	783310090687	1-1/8" Manual Draw Stud for 2-1/2" to 4" Conduit Size Knockouts. Use with 3036AVBB Ball-Bearing Nut

KNOCKOUT SETS AND INDIVIDUAL PARTS

Slug-Buster®

K2BB-2

K3BB-2

Standard Round

HOLE SIZE			SLUG-BUSTER®		STANDARD ROUND				
CONDUIT SIZE	ACTUAL SIZE		SET	PUNCH	SET	PUNCH	DIE	MANUAL DRAW STUD	HYDRAULIC DRAW STUD
1/2″	0.89″	22.5 mm	K2BB-1/2	K2P-1/2	K3BB-1/2	K3P-1/2	KD-1/2	DSBB-7/16	DSH-7/16, DSH-S7/16
3/4″	1.12″	28.3 mm	K2BB-3/4	K2P-3/4	K3BB-3/4	K3P-3/4	KD-3/4	DSBB-3/4	DSH-3/4, DSH-S3/4
–	–	30.5 mm	K2BBM-0305	K2PM-0305	–	–	KDM-0305		
1″	1.36″	34.6 mm	K2BB-1	K2P-1	K3BB-1	K3P-1	KD-1		
1-1/4″	1.70″	43.2 mm	K2BB-1-1/4	K2P-1-1/4	K3BB-1-1/4	K3P-1-1/4	KD-1-1/4		
1-1/2″	1.95″	49.6 mm	K2BB-1-1/2	K2P-1-1/2	K3BB-1-1/2	K3P-1-1/2	KD-1-1/2		
2″	2.42″	61.5 mm	K2BB-2	K2P-2	K3BB-2	K3P-2	KD-2		
2-1/2″	2.91″	74.0 mm	–	–	K3BB-2-1/2	K3P-2-1/2	KD-2-1/2	DSBB-1-1/8 and 3036AVBB	DSH-1-1/8
3″	3.54″	89.9 mm	–	–	K3BB-3	K3P-3	KD-3		
3-1/2″	4.04″	102.7 mm	–	–	K3BB-3-1/2	K3P-3-1/2	KD-3-1/2	DSBB-1-1/8, 3037AV, and 3036AVBB	
4″	4.54″	115.4 mm	–	–	K3BB-4	K3P-4	KD-4		

CATALOG NUMBER KEY

Part Type	Tool Usage	Size Type
K2 = Slug-Buster® Punch	BB = Manual Ball Bearing	Default = Conduit (in)
K3 = Standard Round Punch	H = Hydraulic	M = Metric (mm)
KD = Knockout Die		
DS = Draw Stud		

GREENLEE®

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