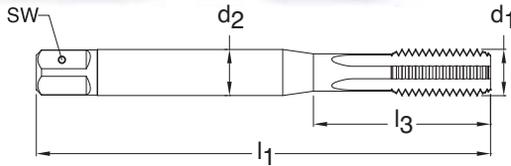


UNC



Through holes



Blind holes



Steam oxide



External cooling

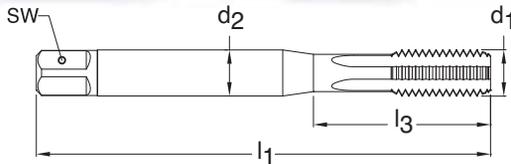
Series 1979
Standard DIN 371
Tool Material HSS-E (Cobalt)
Flute Straight flute
Chamfer Form C • 2-3
Class of Fit 2B



| d1 - P | H Limits | Tap Drill Range inch | Number of Flutes | d2 mm | SW mm | l1 mm | l3 mm | Order Code | EDP Number | Stock |
|---------|----------|----------------------|------------------|-------|-------|--------|-------|------------|---------------|-------|
| 2-56 | H2/H3 | 0.067 - 0.074 | 3 | 2.80 | 2.10 | 45.00 | 13.50 | 2.184 | 9019790021840 | ○ |
| 4-40 | H2/H3 | 0.085 - 0.094 | 3 | 3.50 | 2.70 | 56.00 | 18.00 | 2.845 | 9019790028450 | ○ |
| 12-24 | H3/H4 | 0.171 - 0.181 | 4 | 6.00 | 4.90 | 80.00 | 30.00 | 5.486 | 9019790054860 | ○ |
| 1/4-20 | H4/H5 | 0.196 - 0.207 | 4 | 7.00 | 5.50 | 80.00 | 30.00 | 6.350 | 9019790063500 | ○ |
| 5/16-18 | H4/H5 | 0.252 - 0.265 | 4 | 8.00 | 6.20 | 90.00 | 35.00 | 7.938 | 9019790079380 | ● |
| 3/8-16 | H5/H6 | 0.307 - 0.321 | 4 | 10.00 | 8.00 | 100.00 | 39.00 | 9.525 | 9019790095250 | ● |

UNC

NEW



Blind holes



TiAlN coated



Axial coolant

Series 1085
Standard DIN 371
Tool Material HSS-E (Cobalt)
Flute Straight flute
Chamfer Form C • 2-3
Class of Fit 2B



| d1 - P | H Limits | Tap Drill Range inch | Number of Flutes | d2 mm | SW mm | l1 mm | l3 mm | Order Code | EDP Number | Stock |
|----------|----------|----------------------|------------------|-------|-------|--------|-------|------------|---------------|-------|
| 10 -24 | H3/H4 | 0.145 - 0.155 | 4 | 6.00 | 4.90 | 70.00 | 25.00 | 4.826 | 9010850048260 | ○ |
| 12-24 | H3/H4 | 0.171 - 0.181 | 4 | 6.00 | 4.90 | 80.00 | 30.00 | 5.486 | 9010850054860 | ○ |
| 1/4"-20 | H4/H5 | 0.196 - 0.207 | 4 | 7.00 | 5.50 | 80.00 | 30.00 | 6.350 | 9010850063500 | ● |
| 5/16"-18 | H4/H5 | 0.252 - 0.265 | 4 | 8.00 | 6.20 | 90.00 | 35.00 | 7.938 | 9010850079380 | ● |
| 3/8"-16 | H5/H6 | 0.307 - 0.321 | 4 | 10.00 | 8.00 | 100.00 | 39.00 | 9.525 | 9010850095250 | ● |