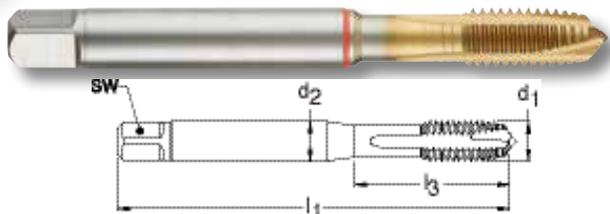
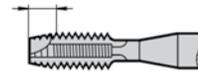


## UNC



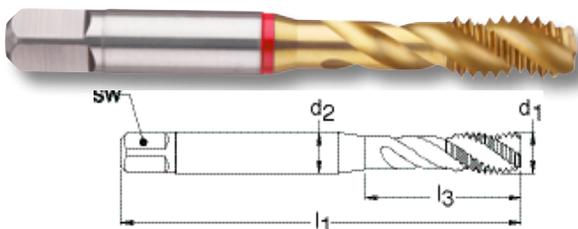
**Series 3992**  
**Standard DIN/ANSI**  
**Tool Material HSS-E PM**  
**Spiral Point Straight flute**  
**Chamfer Form B • 3.5 - 5**  
**Class of Fit 2B**



**Through holes** **TiN coated** **External cooling**

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
4-40	H2/H3	0.085 - 0.094	3	0.141	0.110	2.205	0.709	2.845	9039920028450	●
5-40	H2/H3	0.098 - 0.106	3	0.141	0.110	2.205	0.709	3.175	9039920031750	●
6-32	H3/H4	0.104 - 0.114	3	0.141	0.110	2.205	0.748	3.505	9039920035050	●
8-32	H3/H4	0.130 - 0.139	3	0.168	0.131	2.480	0.827	4.166	9039920041660	●
10-24	H3/H4	0.145 - 0.155	3	0.194	0.152	2.756	0.945	4.826	9039920048260	●
12-24	H3/H4	0.171 - 0.181	3	0.220	0.165	3.150	1.024	5.486	9039920054860	●
1/4-20	H4/H5	0.196 - 0.207	3	0.255	0.191	3.150	1.181	6.350	9039920063500	●
5/16-18	H4/H5	0.252 - 0.265	3	0.318	0.238	3.543	1.377	7.938	9039920079380	●
3/8-16	H5/H6	0.307 - 0.321	3	0.381	0.286	3.937	1.456	9.525	9039920095250	●
7/16-14	H5/H6	0.360 - 0.376	3	0.323	0.242	3.937	N/A	11.113	9039920111130	●
1/2-13	H5/H6	0.417 - 0.434	4	0.367	0.275	4.331	N/A	12.700	9039920127000	●
9/16-12	H5/H6	0.472 - 0.490	4	0.429	0.322	4.331	N/A	14.288	9039920142880	●
5/8-11	H5/H6	0.527 - 0.546	4	0.480	0.360	4.331	N/A	15.875	9039920158750	●
3/4-10	H5/H6	0.642 - 0.663	4	0.590	0.442	4.921	N/A	19.050	9039920190500	●
7/8-9	H6/H7	0.755 - 0.778	4	0.697	0.523	5.512	N/A	22.225	9039920222250	●
1-8	H6/H7	0.865 - 0.890	4	0.800	0.600	6.299	N/A	25.400	9039920254000	●
1 1/8- 7	H7/H8	0.970 - 0.998	4	0.896	0.672	7.087	N/A	28.575	9039920285750	●
1 1/4-7	H7/H8	1.095 - 1.123	4	1.021	0.766	7.087	N/A	31.750	9039920317500	●
1 3/8- 6	H7/H8	1.195 - 1.225	5	1.108	0.831	7.874	N/A	34.925	9039920349250	●
1 1/2-6	H7/H8	1.320 - 1.350	5	1.233	0.925	7.874	N/A	38.100	9039920381000	●

## UNC



**Series 3993**  
**Standard DIN/ANSI**  
**Tool Material HSS-E PM**  
**Spiral Flute 40° Helix**  
**Chamfer Form C • 2-3**  
**Class of Fit 2B**



**Blind holes** **TiN coated** **External cooling**

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
4-40	H2/H3	0.085 - 0.094	3	0.141	0.110	2.205	0.709	2.845	9039930028450	●
5-40	H2/H3	0.098 - 0.106	3	0.141	0.110	2.205	0.709	3.175	9039930031750	●
6-32	H3/H4	0.104 - 0.114	3	0.141	0.110	2.205	0.748	3.505	9039930035050	●
8-32	H3/H4	0.130 - 0.139	3	0.168	0.131	2.480	0.827	4.166	9039930041660	●
10-24	H3/H4	0.145 - 0.155	3	0.194	0.152	2.756	0.945	4.826	9039930048260	●
12-24	H3/H4	0.171 - 0.181	3	0.220	0.165	3.150	1.024	5.486	9039930054860	●
1/4-20	H4/H5	0.196 - 0.207	3	0.255	0.191	3.150	1.181	6.350	9039930063500	●
5/16-18	H4/H5	0.252 - 0.265	3	0.318	0.238	3.543	1.377	7.938	9039930079380	●
3/8-16	H5/H6	0.307 - 0.321	3	0.381	0.286	3.937	1.456	9.525	9039930095250	●
7/16-14	H5/H6	0.360 - 0.376	3	0.323	0.242	3.937	N/A	11.113	9039930111130	●
1/2-13	H5/H6	0.417 - 0.434	3	0.367	0.275	4.331	N/A	12.700	9039930127000	●
9/16-12	H5/H6	0.502 - 0.515	3	0.429	0.322	4.331	N/A	14.288	9039930142880	●
5/8-11	H5/H6	0.527 - 0.546	4	0.480	0.360	4.331	N/A	15.875	9039930158750	●
3/4-10	H5/H6	0.642 - 0.663	4	0.590	0.442	4.921	N/A	19.050	9039930190500	●
7/8-9	H6/H7	0.755 - 0.778	5	0.697	0.523	5.512	N/A	22.225	9039930222250	●
1-8	H6/H7	0.865 - 0.890	5	0.800	0.600	6.299	N/A	25.400	9039930254000	●
1 1/8- 12	H6/H7	1.035 - 1.053	5	0.896	0.672	7.087	N/A	28.575	9039930285750	●
1 1/4-7	H7/H8	1.095 - 1.123	5	1.021	0.766	7.087	N/A	31.750	9039930317500	●
1 3/8- 12	H7/H8	1.285 - 1.303	5	1.108	0.831	7.874	N/A	34.925	9039930349250	●
1 1/2-6	H7/H8	1.320 - 1.350	6	1.233	0.925	7.874	N/A	38.100	9039930381000	●