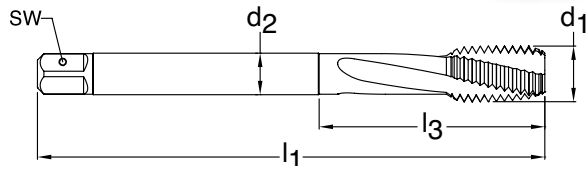


UNC Slow helix PM taps



NEW
Spring 2017

Series 4373
Standard DIN/ANSI
Tool Material HSS-E PM
Spiral Flute 15° Helix

Chamfer Form E • 1.5 - 2

Class of Fit 2BX



Blind holes



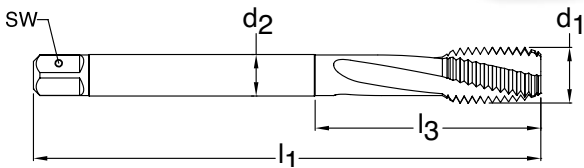
TiCN coated



External cooling

d1 - P	H Limits	Tap Drill Range in	Number of Flutes	d2 in	SW in	l1 in	l3 in	Order Code	EDP Number
2-56	H3/H4	0.067 - 0.074	3	0.141	0.110	1.969	0.631	2.184	9043730021840
4-40	H3/H4	0.085 - 0.094	3	0.141	0.110	2.205	0.709	2.845	9043730028450
5-40	H3/H4	0.098 - 0.106	3	0.141	0.110	2.205	0.709	3.175	9043730031750
6-32	H4/H5	0.104 - 0.114	3	0.141	0.110	2.205	0.709	3.505	9043730035050
8-32	H4/H5	0.130 - 0.139	3	0.168	0.131	2.480	0.827	4.166	9043730041660

UNF Slow helix PM taps

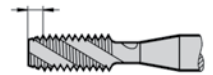


NEW
Spring 2017

Series 4374
Standard DIN/ANSI
Tool Material HSS-E PM
Spiral Flute 15° Helix

Chamfer Form E • 1.5 - 2

Class of Fit 2BX



Blind holes



TiCN coated



External cooling

d1 - P	H Limits	Tap Drill Range in	Number of Flutes	d2 in	SW in	l1 in	l3 in	Order Code	EDP Number
2-64	H3/H4	0.069 - 0.075	3	0.141	0.110	1.969	0.631	2.184	9043740021840
4-48	H3/H4	0.089 - 0.097	3	0.141	0.110	2.205	0.709	2.845	9043740028450
5-44	H3/H4	0.100 - 0.108	3	0.141	0.110	2.205	0.709	3.175	9043740031750
6-40	H3/H4	0.111 - 0.119	3	0.141	0.110	2.205	0.709	3.505	9043740035050
8-36	H3/H4	0.134 - 0.142	3	0.168	0.131	2.480	0.827	4.166	9043740041660