

GENERAL PURPOSE

HSS Round Dies For Ferrous And Non-Ferrous Materials



FEATURES/DESCRIPTION	APPLICATION	FEATURES
<p>Round Die</p> <ul style="list-style-type: none"> • Popular Specials • High Speed Steel (HSS) • Split-round dies for creating external threads 		

STEEL			STAINLESS		CAST IRON		NON-FERROUS		HRSA		HARDENED STEEL	
P1	P2	P3	M1	M2	K1	K2	N1	N2	S1	S2	H1	H2
○	○	○			○	○	○	○			○	

● Best ○ Good

Series 141M **General Purpose | Round Die | Metric**

Thread Size	Outside Dia.	EDP
M3 X 5	13/16	13518
M3.5 X 6	13/16	13522
M4 X 7	13/16	13524
M4.5 X 7	13/16	13528
M5 X 8	13/16	13530
M6 X 0.7	1	13536
M6 X 1.0	1	13538
M7 X 1.0	1	13542
M8 X 1.2	1	13546
M8 X 1.0	1	13548
M10 X 1.0	1-1/2	13554
M10 X 1.5	1	13556
M10 X 1.25	1-1/2	13558
M11 X 1.5	1-1/2	13560
M12 X 1.75	1-1/2	13564
M12 X 1.25	1-1/2	13566
M14 X 1.25	1-1/2	13568
M14 X 2.0	1-1/2	13570
M14 X 1.5	1-1/2	13572
M16 X 2.0	1-1/2	13576
M16 X 1.5	1-1/2	13578
M18 X 2.5	1-1/2	13584
M18 X 1.5	1-1/2	13586
M20 X 2.5	2	13592
M20 X 1.5	2	13594
M22 X 2.5	2	13598
M22 X 1.5	2	13600
M24 X 3.0	2	13604
M24 X 2.0	2	13606
M27 X 3.0	2-1/2	13614
M27 X 2.0	2-1/2	13616
M30 X 3.5	2-1/2	13624
M30 X 2.0	2-1/2	13626
M33 X 2.0	2-1/2	13634
M36 X 4.0	2-1/2	13638
M36 X 3.0	2-1/2	13640
M39 X 3.0	3	13648

*bold numbers are EDPs for ordering

INTRO

MILLING

SPECIALTY

HOLEMAKING

THREADING

INSERTS