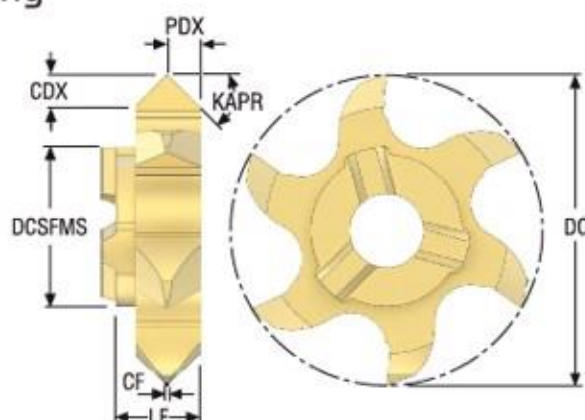


335.14 insert: Top and Bottom chamfering

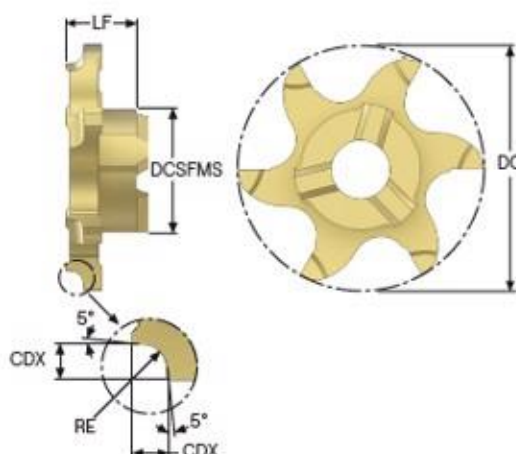


- Suitable shank, see page 361, 362-364
- Cutting data, see page(s) 364, 365 - 368
- Technical information, see page 370
- For ISO attribute explanation, see page 16

										Grades	
Designation	DC	KAPR	CDX	CF	PDX	DCSFMS	LF	ZNP	Stock standard	Coated	
	mm Inch	Inch	mm Inch	mm Inch	mm Inch	mm Inch	mm				F32M
R335.14-097C45.06Z6-M01	9,7 0.382	45,0 0.047	1,2 0.008	0,2 0.059	1,5 0.236	6,0 0.134	3,4	6	●	■	
R335.14-097C30.06Z6-M01	9,7 0.382	60,0 0.028	0,7 0.008	0,2 0.069	1,75 0.236	6,0 0.142	3,6	6	○	■	
R335.14-097C20.06Z6-M01	9,7 0.382	70,0 0.018	0,45 0.008	0,2 0.069	1,75 0.236	6,0 0.142	3,6	6	○	■	
R335.14-097C15.06Z6-M01	9,7 0.382	75,0 0.014	0,35 0.008	0,2 0.069	1,75 0.236	6,0 0.142	3,6	6	○	■	
R335.14-137C45.08Z6-M01	13,7 0.539	45,0 0.071	1,8 0.008	0,2 0.089	2,25 0.315	8,0 0.181	4,6	6	●	■	
R335.14-137C30.08Z6-M01	13,7 0.539	60,0 0.028	0,7 0.008	0,2 0.089	2,25 0.315	8,0 0.181	4,6	6	○	■	
R335.14-137C20.08Z6-M01	13,7 0.539	70,0 0.018	0,45 0.008	0,2 0.089	2,25 0.315	8,0 0.181	4,6	6	○	■	
R335.14-137C15.08Z6-M01	13,7 0.539	75,0 0.014	0,35 0.008	0,2 0.089	2,25 0.315	8,0 0.181	4,6	6	○	■	
R335.14-147C45.09Z6-M02	14,7 0.579	45,0 0.063	1,6 0.020	0,5 0.083	2,1 0.354	9,0 0.219	5,55	6	○	■	
R335.14-177C45.09Z6-M02	17,7 0.697	45,0 0.087	2,2 0.008	0,2 0.110	2,8 0.354	9,0 0.228	5,8	6	●	■	
R335.14-177C30.09Z6-M02	17,7 0.697	60,0 0.059	1,5 0.008	0,2 0.110	2,8 0.354	9,0 0.230	5,85	6	○	■	
R335.14-217C45.12Z6-M03	21,7 0.854	45,0 0.079	2,0 0.008	0,2 0.091	2,3 0.472	12,0 0.238	6,05	6	●	■	
R335.14-277C45.14Z6-M03	27,7 1.091	45,0 0.079	2,0 0.008	0,2 0.102	2,6 0.551	14,0 0.256	6,5	6	○	■	

X=Stock standard O=Available on demand (within 2 weeks)

335.14 Insert: Corner rounding



- Suitable shank, see page 361, 362-364
- Cutting data, see page(s) 369
- Technical information, see page 370
- For ISO attribute explanation, see page 16

Designation								Grades	
	DC	CDX	RE	DCSFMS	LF	ZNP	Stock standard	Coated	
	mm Inch	mm Inch	mm Inch	mm Inch	mm Inch			F32M	
R335.14-217CR020.12Z6-M03	21,7 0.854	0,7 0.028	0,2 0.008	12,0 0.472	6,35 0.250	6	○	■	
R335.14-217CR050.12Z6-M03	21,7 0.854	1,0 0.039	0,5 0.020	12,0 0.472	6,35 0.250	6	○	■	
R335.14-217CR060.12Z6-M03	21,7 0.854	1,1 0.043	0,6 0.024	12,0 0.472	6,35 0.250	6	○	■	
R335.14-217CR080.12Z6-M03	21,7 0.854	1,3 0.051	0,8 0.031	12,0 0.472	6,35 0.250	6	○	■	
R335.14-217CR100.12Z6-M03	21,7 0.854	1,5 0.059	1,0 0.039	12,0 0.472	6,35 0.250	6	○	■	
R335.14-217CR125.12Z6-M03	21,7 0.854	1,75 0.069	1,25 0.049	12,0 0.472	6,35 0.250	6	○	■	
R335.14-217CR150.12Z6-M03	21,7 0.854	2,0 0.079	1,5 0.059	12,0 0.472	6,05 0.238	6	○	■	
R335.14-217CR200.12Z6-M03	21,7 0.854	2,5 0.098	2,0 0.079	12,0 0.472	6,05 0.238	6	○	■	
R335.14-217CR225.12Z6-M03	21,7 0.854	2,75 0.108	2,25 0.089	12,0 0.472	6,05 0.238	6	○	■	
R335.14-217CR250.12Z6-M03	21,7 0.854	3,0 0.118	2,5 0.098	12,0 0.472	6,05 0.238	6	○	■	
R335.14-217CR300.12Z6-M03	21,7 0.854	3,5 0.138	3,0 0.118	12,0 0.472	6,05 0.238	6	○	■	

X=Stock standard O=Available on demand (within 2 weeks)

Square shoulder
and slot milling
cutters

Helical milling
cutters

Face milling
cutters

Disc milling
cutters

High feed milling
cutters

Copy milling
cutters

Plunge milling
cutters

Chamfer milling
cutters

Spot facing
cutters

Inserts