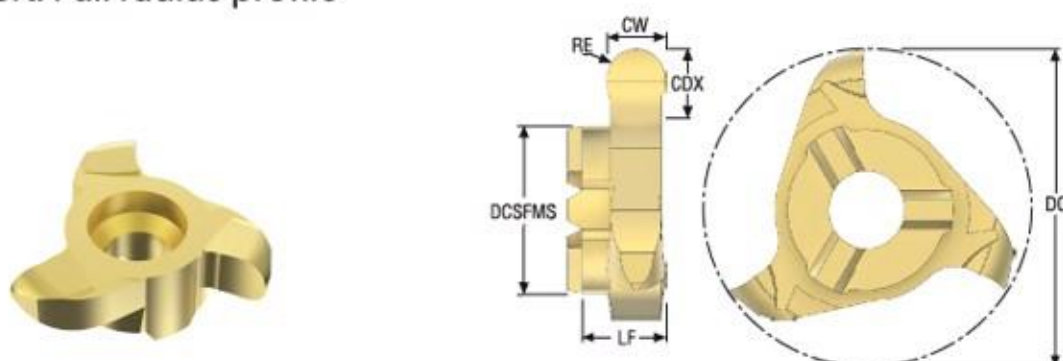


Square shoulder and slot milling cutters										Grades
	Designation	DC	CW	CDX	DCSFMS	LF	RE	ZNP	Stock standard	Coated
		mm <i>Inch</i>	mm <i>Inch</i>	mm <i>Inch</i>	mm <i>Inch</i>	mm <i>Inch</i>	mm <i>Inch</i>			F32M
Helical milling cutters	R335.14-217415.12Z3-M03	21,7 0.854	4,26 0.168	4,5 0.177	12,0 0.472	5,7 0.224	0,15 0.006	3	●	■
	R335.14-217515.12Z3-M03	21,7 0.854	5,26 0.207	4,5 0.177	12,0 0.472	5,7 0.224	0,15 0.006	3	●	■
	R335.14-217070C.12Z3-M03	21,7 0.854	0,74 0.029	1,5 0.059	12,0 0.472	5,6 0.220	—	3	○	■
	R335.14-217080C.12Z3-M03	21,7 0.854	0,84 0.033	1,7 0.067	12,0 0.472	5,6 0.220	—	3	○	■
Face milling cutters	R335.14-217090C.12Z3-M03	21,7 0.854	0,94 0.037	1,9 0.075	12,0 0.472	5,6 0.220	—	3	○	■
	R335.14-217100C.12Z3-M03	21,7 0.854	1,04 0.041	2,1 0.083	12,0 0.472	5,6 0.220	—	3	○	■
	R335.14-217110C.12Z3-M03	21,7 0.854	1,21 0.048	2,5 0.098	12,0 0.472	5,7 0.224	—	3	○	■
	R335.14-217130C.12Z3-M03	21,7 0.854	1,41 0.056	4,5 0.177	12,0 0.472	5,7 0.224	—	3	○	■
Disc milling cutters	R335.14-217515R.12Z3-M03	21,7 0.854	5,29 0.208	4,5 0.177	12,0 0.472	5,7 0.224	0,4 0.016	3	○	■
	R335.14-277185C.14Z6-M03	27,7 1.091	1,96 0.077	6,5 0.256	14,0 0.551	6,35 0.250	0,15 0.006	6	○	■
	R335.14-277215C.14Z6-M03	27,7 1.091	2,26 0.089	6,5 0.256	14,0 0.551	6,16 0.243	0,15 0.006	6	○	■

X=Stock standard O=Available on demand (within 2 weeks)

High feed milling cutters
Copy milling cutters
Plunge milling cutters
Chamfer milling cutters
Spot facing cutters
Inserts

335.14 insert: Full radius profile



- Suitable shank, see page 361, 362-364
- Cutting data, see page(s) 364, 365 - 368
- Technical information, see page 370
- For ISO attribute explanation, see page 16

Designation									Grades	
	DC	CW	CDX	RE	DCSFMS	LF	ZNP	Stock standard	Coated	
	mm Inch	mm Inch	mm Inch	mm Inch	mm Inch	mm Inch			F32M	
R335.14-117R050.06Z3-M01	11,7 0.461	1,0 0.039	2,5 0.098	0,5 0.020	6,0 0.236	3,5 0.138	3	○	■	
R335.14-117R075.06Z3-M01	11,7 0.461	1,5 0.059	2,5 0.098	0,75 0.030	6,0 0.236	3,5 0.138	3	○	■	
R335.14-117R079.06Z3-M01	11,7 0.461	1,57 0.062	2,5 0.098	0,787 0.031	6,0 0.236	3,5 0.138	3	○	■	
R335.14-117R100.06Z3-M01	11,7 0.461	2,0 0.079	2,5 0.098	1,0 0.039	6,0 0.236	3,5 0.138	3	○	■	
R335.14-117R119.06Z3-M01	11,7 0.461	2,39 0.094	2,5 0.098	1,194 0.047	6,0 0.236	3,5 0.138	3	○	■	
R335.14-117R150.06Z3-M01	11,7 0.461	3,0 0.118	2,5 0.098	1,5 0.059	6,0 0.236	3,5 0.138	3	○	■	
R335.14-117R11.06Z3-M01	11,7 0.461	2,2 0.087	2,5 0.098	1,1 0.043	6,0 0.236	3,5 0.138	3	●	■	
R335.14-157R110.08Z3-M01	15,7 0.618	2,2 0.087	3,5 0.138	1,1 0.043	8,0 0.315	4,5 0.177	3	○	■	
R335.14-177R10.09Z3-M02	17,7 0.697	2,0 0.079	3,5 0.138	1,0 0.039	9,0 0.354	5,75 0.226	3	○	■	
R335.14-177R12.09Z3-M02	17,7 0.697	2,39 0.094	3,5 0.138	1,194 0.047	9,0 0.354	5,75 0.226	3	○	■	
R335.14-177R15.09Z3-M02	17,7 0.697	3,0 0.118	3,5 0.138	1,5 0.059	9,0 0.354	5,75 0.226	3	○	■	
R335.14-177R11.09Z3-M02	17,7 0.697	2,2 0.087	3,5 0.138	1,1 0.043	9,0 0.354	5,75 0.226	3	●	■	
R335.14-217R05.12Z3-M03	21,7 0.854	1,0 0.039	4,5 0.177	0,5 0.020	12,0 0.472	5,6 0.220	3	●	■	
R335.14-217R10.12Z3-M03	21,7 0.854	2,0 0.079	4,5 0.177	1,0 0.039	12,0 0.472	5,75 0.226	3	●	■	
R335.14-217R15.12Z3-M03	21,7 0.854	3,0 0.118	4,5 0.177	1,5 0.059	12,0 0.472	5,75 0.226	3	●	■	
R335.14-217R20.12Z3-M03	21,7 0.854	4,0 0.157	4,5 0.177	2,0 0.079	12,0 0.472	5,75 0.226	3	●	■	
R335.14-217R25.12Z3-M03	21,7 0.854	5,0 0.197	4,5 0.177	2,5 0.098	12,0 0.472	5,75 0.226	3	●	■	

X=Stock standard O=Available on demand (within 2 weeks)

Square shoulder
and slot milling
cutters

Helical milling
cutters

Face milling
cutters

Disc milling
cutters

High feed milling
cutters

Copy milling
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Plunge milling
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Chamfer milling
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