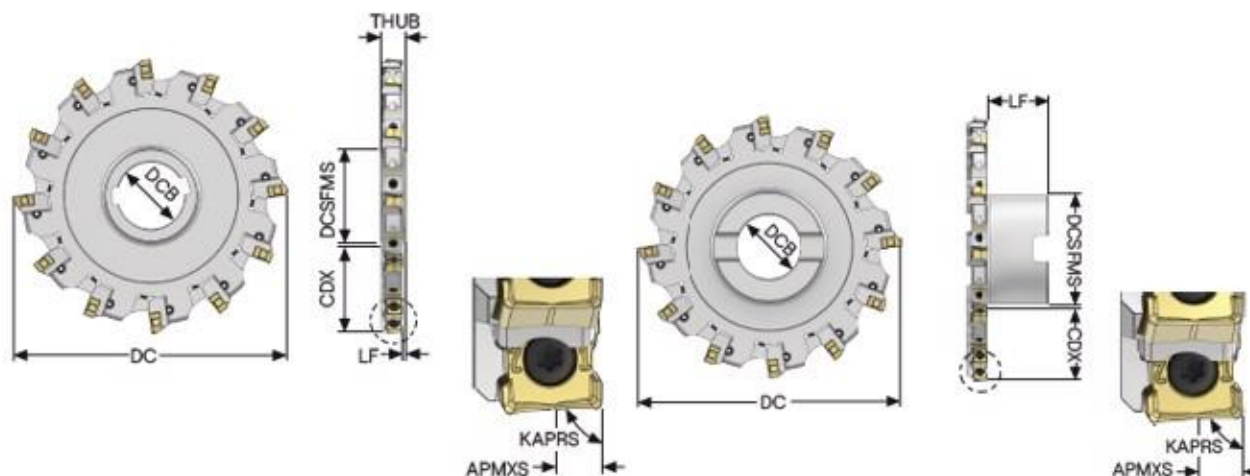


335.18 - Insert XNXU05- Metric - Half side - Left hand with cassette



- For insert selection and cutting data recommendations, see page(s) 483-484
- For complete insert programme, see page(s) 877
- For spare parts and technical information, see page 476-482
- For ISO attribute explanation, see page 16

Designation	Item number	Type of mounting	DC mm	AP- MXS mm	CDX mm	ZEFP	DCB mm	DCSFMS mm	DCONMS mm	LF mm	THUB mm	KAPRS°	RPMX	Weight kg	Insert
335.18-100.1215.27-8L-XN05	10272463	Arbor hole	104,85	5,0	27,7	8	27,0	41,0	27,0	1,5	15,0	90,0	9400	0,4	XNXU0505
335.18-125.1215.40-10L-XN05	10272464	Arbor hole	129,93	5,0	33,2	10	40,0	55,0	40,0	1,5	15,0	90,0	8400	0,7	XNXU0505
335.18-160.1215.40-12L-XN05	10272465	Arbor hole	165,0	5,0	50,5	12	40,0	55,0	40,0	1,5	15,0	90,0	7500	1,3	XNXU0505
335.18-200.1215XL.50-14L-XN05	10272466	Arbor hole	200,0	5,0	63,5	14	50,0	69,0	50,0	1,5	15,0	90,0	6700	1,7	XNXU0505
335.18-250.1215XL.50-18L-XN05	10272467	Arbor hole	250,0	5,0	88,5	18	50,0	69,0	50,0	1,5	15,0	90,0	6000	3,0	XNXU0505
335.18-315.1215XL.50-24L-XN05	10272468	Arbor hole	315,0	5,0	121,0	24	50,0	69,0	50,0	1,5	15,0	90,0	5300	5,1	XNXU0505
R335.18-080.1215.27-6L-XN05	10272469	Arbor	84,86	5,0	14,8	6	27,0	48,0	27,0	38,0	—	90,0	10500	0,7	XNXU0505
R335.18-100.1215.27-8L-XN05	10272470	Arbor	104,85	5,0	24,8	8	27,0	48,0	27,0	38,0	—	90,0	9400	0,9	XNXU0505
R335.18-125.1215.32-10L-XN05	10272471	Arbor	129,93	5,0	32,3	10	32,0	58,0	32,0	38,0	—	90,0	8400	1,1	XNXU0505
R335.18-160.1215.40-12L-XN05	10272472	Arbor	165,0	5,0	44,0	12	40,0	70,0	40,0	38,0	—	90,0	7500	1,9	XNXU0505
R335.18-200.1215XL.40-14L-XN05	10272473	Arbor	200,0	5,0	53,5	14	40,0	90,0	40,0	38,0	—	90,0	6700	2,9	XNXU0505
R335.18-250.1215XL.40-18L-XN05	10272474	Arbor	250,0	5,0	79,0	18	40,0	90,0	40,0	38,0	—	90,0	6000	4,2	XNXU0505

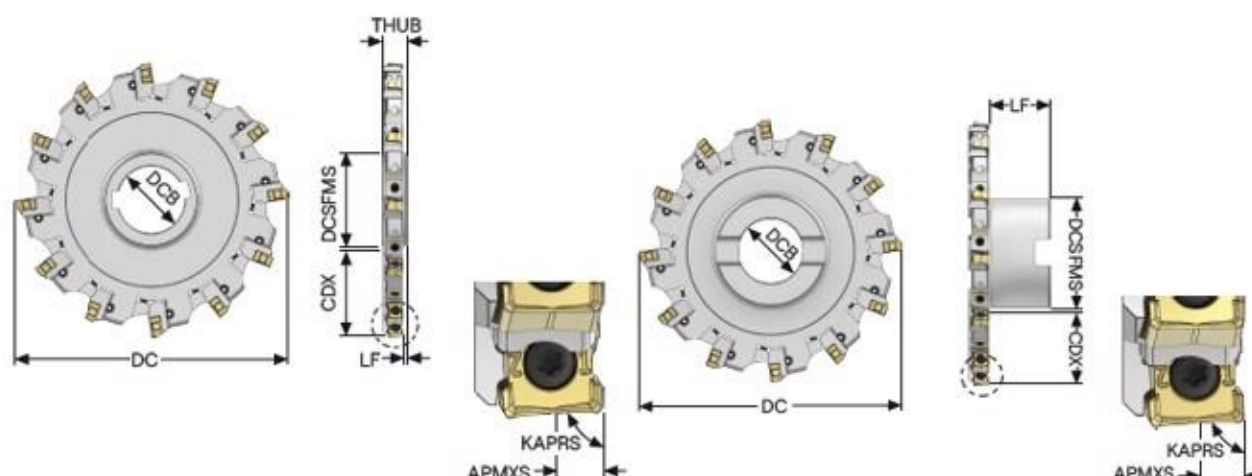
Spare Parts, included in delivery

For cutter	Adjusting screw	Cassette	Clamp key	Insert key	Insert screw	Setting key	Wedge	Wedge screw
								
335.18-...	SH6005-T09P	L335.18-1215-XN05	1/4HEX-T20PX90	1/4HEX-T10PX90	C03509-T10P	1/4HEX-T09PX50	335.18-611	LD6018F-T20P
335.18-XL	SH6005-T09P	L335.18-1215XL-XN05	1/4HEX-T20PX90	1/4HEX-T10PX90	C03509-T10P	1/4HEX-T09PX50	335.18-XL611	LD6018F-T20P
R335.18-080-160	SH6005-T09P	L335.18-1215-XN05	1/4HEX-T20PX90	1/4HEX-T10PX90	C03509-T10P	1/4HEX-T09PX50	335.18-611	LD6018F-T20P
R335.18-200-250	SH6005-T09P	L335.18-1215XL-XN05	1/4HEX-T20PX90	1/4HEX-T10PX90	C03509-T10P	1/4HEX-T09PX50	335.18-XL611	LD6018F-T20P

Accessories

For	Adjustable Torque key	Bit holder	Insert clamping torque	Torque key
				
335.18/R335.18	1/4HEX-S-HANDLE-0.8-5.0NM	1/4HEX-S-HANDLE	3.0NM	T00-10P30

335.18 - Insert XNXU05- inch - Half side - Left hand with cassette



- For insert selection and cutting data recommendations, see page(s) 483-484
- For complete insert programme, see page(s) 877
- For spare parts and technical information, see page 476-482
- For ISO attribute explanation, see page 16

Designation	Item number	Type of mounting	DC inch	APMXS inch	CDX inch	ZEFP	DCB inch	DCSFMS inch	DCONMS inch	LF inch	THUB inch	KAPRS°	RPMX	Weight lbs	Insert
335.18-05.00-0809L-XN05	10272487	Arbor hole	5.194	0.197	1.285	10	1.500	2.252	1.500	0.076	0.625	90,0	8400	1.760	XNXU0505
335.18-06.00-0809L-XN05	10272488	Arbor hole	6.197	0.197	1.790	12	1.500	2.252	1.500	0.076	0.625	90,0	7500	2.650	XNXU0505
335.18-08.00-XL0809L-XN05	10272489	Arbor hole	8.000	0.197	2.421	14	2.000	3.000	2.000	0.078	0.625	90,0	6700	4.190	XNXU0505
335.18-10.00-XL0809L-XN05	10272490	Arbor hole	10.000	0.197	3.386	18	2.000	3.000	2.000	0.078	0.625	90,0	6000	7.050	XNXU0505
335.18-12.00-XL0809L-XN05	10272491	Arbor hole	12.000	0.197	4.390	22	2.000	3.000	2.000	0.078	0.625	90,0	5300	10.580	XNXU0505
R335.18-04.00-0809L-XN05	10272492	Arbor	4.191	0.197	1.014	8	1.000	1.880	1.000	1.528	—	90,0	9400	1.980	XNXU0505
R335.18-05.00-0809L-XN05	10272493	Arbor	5.194	0.197	1.329	10	1.250	2.250	1.250	1.528	—	90,0	8400	2.870	XNXU0505
R335.18-06.00-0809L-XN05	10272494	Arbor	6.197	0.197	1.585	12	1.500	2.750	1.500	1.528	—	90,0	7500	3.750	XNXU0505
R335.18-08.00-XL0809L-XN05	10272495	Arbor	8.000	0.197	2.224	14	1.500	3.500	1.500	1.531	—	90,0	6700	6.830	XNXU0505
R335.18-10.00-XL0809L-XN05	10272496	Arbor	10.000	0.197	3.209	18	1.500	3.500	1.500	1.531	—	90,0	6000	9.700	XNXU0505

Spare Parts, included in delivery

For cutter	Adjusting screw	Cassette	Clamp key	Insert key	Insert screw	Setting key	Wedge	Wedge screw
								
335.18/R335.18-..	SH6005-T09P	L335.18-1215-XN05	1/4HEX-T20PX90	1/4HEX-T10PX90	C03509-T10P	1/4HEX-T09PX50	335.18-611	LD6018F-T20P
335.18/R335.18XL	SH6005-T09P	L335.18-1215XL-XN05	1/4HEX-T20PX90	1/4HEX-T10PX90	C03509-T10P	1/4HEX-T09PX50	335.18-XL611	LD6018F-T20P

Accessories

For	Adjustable Torque key	Bit holder	Insert clamping torque	Torque key
				
335.18/R335.18	1/4HEX-S-HANDLE-0.8-5.0NM	1/4HEX-S-HANDLE	3.0NM	T00-10P30

Square shoulder
and slot milling
cutters

Helical milling
cutters

Face milling
cutters

Disc milling
cutters

High feed milling
cutters

Copy milling
cutters

Plunge milling
cutters

Chamfer milling
cutters

Spot facing
cutters

Inserts