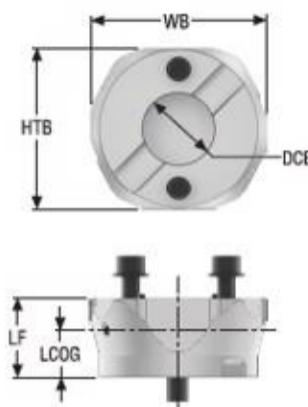


BB73201x – Bridge bars for deep boring



– To be mounted on a Steadyline® shell mill holder spigot 40 mm, see page(s) 597

– Coolant through the Bridge bar

Designation	Item number	DCN mm Inch	DCX mm Inch	HTB mm Inch	WB mm Inch	DCB mm Inch	LF mm Inch	LCOG mm Inch	Weight kg lbs
SM40-BB732-011	10270854	114,0 4.488	146,0 5.748	90,0 3.543	98,0 3.858	40,0 1.575	44,0 1.732	25,39 1.000	2,0 4.4
SM40-BB732-012	10270855	145,0 5.709	177,0 6.969	90,0 3.543	129,0 5.079	40,0 1.575	44,0 1.732	25,46 1.002	2,9 6.4
SM40-BB732-013	10270856	176,0 6.929	208,0 8.189	104,0 4.094	160,0 6.299	40,0 1.575	35,0 1.378	20,95 0.825	2,9 6.4
SM40-BB732-014	10270857	207,0 8.150	239,0 9.409	104,0 4.094	191,0 7.520	40,0 1.575	35,0 1.378	21,22 0.835	3,6 7.9
SM40-BB732-015	10270858	238,0 9.370	270,0 10.630	104,0 4.094	222,0 8.740	40,0 1.575	35,0 1.378	21,38 0.842	4,2 9.3
SM40-BB732-016	10270859	269,0 10.591	301,0 11.850	104,0 4.094	253,0 9.961	40,0 1.575	35,0 1.378	21,5 0.846	4,8 10.6

Tightening torque 100 Nm (74 lbf. ft)

For application details, refer to the operating instructions supplied with the Bridge bars and boring blocks.

Max RPM, see page(s) 590

Spare Parts, included in delivery

For	Kit
SM40..011	90BB01
SM40..012	90BB01
SM40..013	90BB02
SM40..014	90BB02
SM40..015	90BB02
SM40..016	90BB02

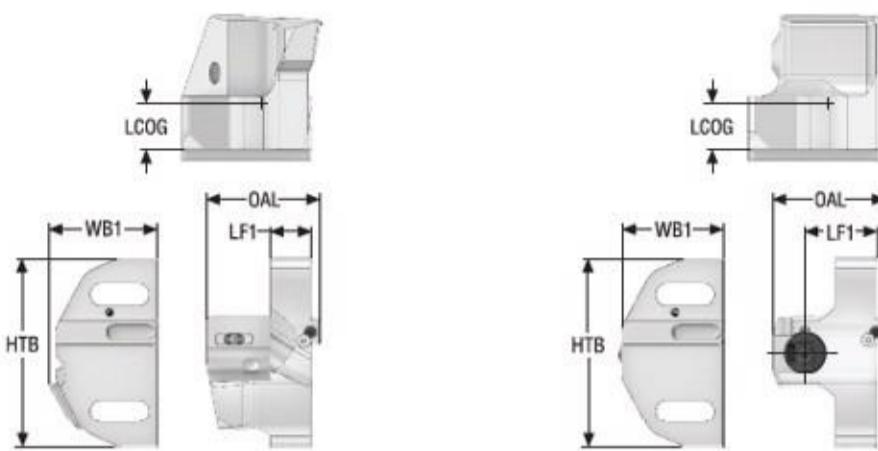
Accessories

For	Clamp key	Locking key
SM40..011	03HL10	03HL08
SM40..012	03HL10	03HL08
SM40..013	03HL10	03HL08
SM40..014	03HL10	03HL08
SM40..015	03HL10	03HL08
SM40..016	03HL10	03HL08

BB732 – Rough and fine boring blocks for BB732 bridge bars



- To be assembled on BB732 bridge bars
- Coolant through rough and fine boring blocks
- A rough boring assembly requires two rough boring blocks
- A fine boring assembly requires one fine boring block and one counterweight



Designation	Item number	Type of boring block	Workpiece side Capacity DCN-DCX Ø		LCOG	HTB	OAL	LF1	WB1	Weight
			mm Inch	mm Inch						
BB732-RB400	10270863	Rough boring block	114.0 4.488	301.0 11.850	16.04 0.631	90.0 3.543	54.5 2.146	20.0 0.787	52.0 2.047	0.7 1.5
BB732-FB500	10270864	Fine boring block	114.0 4.488	315.0 12.402	17.97 0.707	90.0 3.543	54.0 2.126	34.5 1.358	48.95 1.927	0.8 1.8
BB732-FB600	10270865	Counterweight	114.0 4.488	315.0 12.402	18.36 0.723	90.0 3.543	54.0 2.126	–	48.95 1.927	0.8 1.8

Cartridges to be ordered separately, see page(s) 589

Spare Parts, included in delivery

For	Kit
BB732-RB400	–
BB732-FB500	90FB00
BB732-FB600	–

Accessories

For	Allen key	Locking key	Torque key
BB732-RB400	03H03	03HL08	H00T-50100
BB732-FB500	–	03HL08	H00-3030
BB732-FB600	03H03	03HL08	–