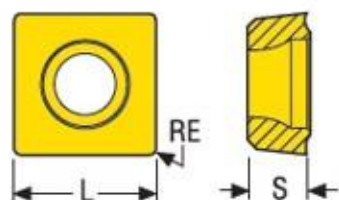


Indexable inserts – Peripheral insert, type P1*

for SD522, SD523, SD524, SD525, SD542, SD602



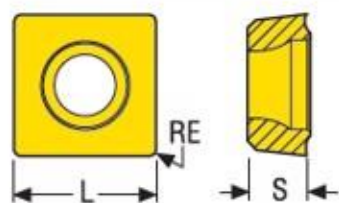
Tolerances:
 $L = \pm 0,025$ (0.001")
 $S = \pm 0,13$ (0.005")
 $RE = \pm 0,1$ (0.004")

*Chipbreaker for low feed rates and for good surface finish in all materials

Designation	Inserts	L	S	RE	Grades		
		mm Inch	mm Inch	mm Inch	T250D	DP2000	DP2501
SCGX060204-P1	SCGX-P1	6,35 0,25	2,381 0,094	0,4 0,016	00059712	02590849	10299511
SCGX070308-P1	SCGX-P1	7,938 0,313	3,18 0,125	0,8 0,031	00059713	02590850	10299512
SCGX09T308-P1	SCGX-P1	9,525 0,375	3,969 0,156	0,8 0,031	00059714	02590851	10299509
SCGX11T308-P1	SCGX-P1	11,509 0,453	3,97 0,156	0,8 0,031	03136962	03136963	10299513
SCGX120408-P1	SCGX-P1	12,7 0,5	4,762 0,187	0,8 0,031	00059715	02590852	10299510
SCGX150512-P1	SCGX-P1	15,875 0,625	5,556 0,219	1,2 0,047	00059716	02590853	10299514

Indexable inserts – Peripheral insert, type P2**

for SD522, SD523, SD524, SD525, SD542, SD602

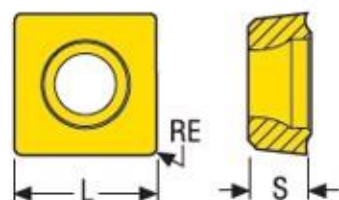


Tolerances:
 $L = \pm 0,025$ (0.001")
 $S = \pm 0,13$ (0.005")
 $RE = \pm 0,1$ (0.004")

**Chipbreaker for high feed rates in steel, stainless steel and cast iron

Designation	Inserts	L	S	RE	Grades		
		mm Inch	mm Inch	mm Inch	T250D	DP2000	DP2501
SCGX050204-P2	SCGX-P2	5,556 0,219	2,38 0,094	0,4 0,016	00059711	02590854	10299502
SCGX060204-P2	SCGX-P2	6,35 0,25	2,38 0,094	0,4 0,016	02526803	02590855	10299503
SCGX070308-P2	SCGX-P2	7,937 0,312	3,18 0,125	0,8 0,031	02526787	02590856	10299504
SCGX09T308-P2	SCGX-P2	9,525 0,375	3,97 0,156	0,8 0,031	02794476	02590857	10299505
SCGX11T308-P2	SCGX-P2	11,509 0,453	3,97 0,156	0,8 0,031	03097760	03097761	10299506
SCGX120408-P2	SCGX-P2	12,7 0,5	4,76 0,187	0,8 0,031	02794477	02590858	10299507
SCGX150512-P2	SCGX-P2	15,875 0,625	5,56 0,219	1,2 0,047	02794478	02590859	10299508

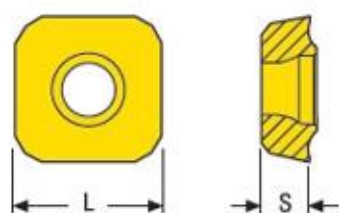
Indexable inserts – Peripheral insert, for type MP for SD522, SD523, SD524, SD525, SD542



Tolerances:
L = $\pm 0,025$ (0.001")
S = $\pm 0,13$ (0.005")
RE = $\pm 0,1$ (0.004")

Designation	Inserts	L	S	RE	Grades
		mm Inch	mm Inch	mm Inch	DS2050
SCGX050204-MP	SCGX-MP	5,56 0,219	2,38 0,094	0,4 0,016	03134312
SCGX060204-MP	SCGX-MP	6,35 0,25	6,35 0,25	0,4 0,016	03134313
SCGX070308-MP	SCGX-MP	7,94 0,313	3,18 0,125	0,8 0,031	03134314
SCGX09T308-MP	SCGX-MP	9,525 0,375	3,97 0,156	0,8 0,031	03134315
SCGX11T308-MP	SCGX-MP	11,509 0,453	3,97 0,156	0,8 0,031	03134316
SCGX120408-MP	SCGX-MP	12,7 0,5	4,76 0,187	0,8 0,031	03134317
SCGX150512-MP	SCGX-MP	15,875 0,625	5,56 0,219	1,2 0,047	03134318

Indexable inserts – Centre insert, type C1 for SD522, SD523, SD524, SD525, SD542, SD602



Tolerances:
L = $\pm 0,025$ (0.001")
S = $\pm 0,13$ (0.005")

Designation	Inserts	L	S	Grades	
		mm Inch	mm Inch	T400D	DP2501
SPGX0502-C1	SPGX-C1	5,556 0,219	2,38 0,094	74077370	10299515
SPGX0602-C1	SPGX-C1	6,35 0,25	2,38 0,094	74077371	10299516
SPGX0703-C1	SPGX-C1	7,937 0,312	3,18 0,125	74077372	10299517
SPGX0903-C1	SPGX-C1	9,525 0,375	3,18 0,125	74077373	10299518
SPGX11T3-C1	SPGX-C1	11,509 0,453	3,97 0,156	74077374	10299519
SPGX12T3-C1	SPGX-C1	12,7 0,5	3,97 0,156	74077375	10299520
SPGX1504-C1	SPGX-C1	15,875 0,625	4,76 0,187	74077376	10299521
SPGX1904-C1	SPGX-C1	19,05 0,75	4,76 0,187	74077377	10299522