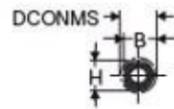


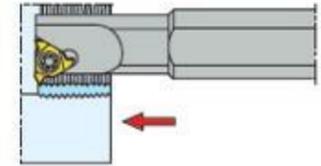
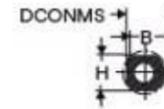
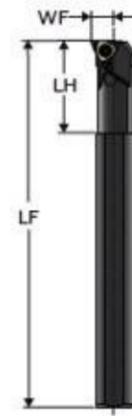
Toolholders, internal  
For S-inserts, Snap-Tap®



SNR/L..11A/16A



SNR/L..11A/16A



- Internal coolant
- CP = Max coolant pressure
- Right-hand version shown
- For inserts program, see page(s) 126, 128, 132, 133, 134, 138, 139, 142, 144, 147, 148, 150, 152, 154, 156, 158, 160, 162, 163, 165, 166, 167, 168, 169

| Designation     | Item number | DCONMS | DCINN | DCINN2 | H     | B     | LF    | WF    | LH    | Weight | CP     | CTWS |
|-----------------|-------------|--------|-------|--------|-------|-------|-------|-------|-------|--------|--------|------|
|                 |             | Inch   | Inch  | Inch   | Inch  | Inch  | Inch  | Inch  | Inch  | lbs    | psi    |      |
| SNR00037540-11A | 10317553    | 0.375  | 0.500 | 0.450  | 0.315 | 0.345 | 4.008 | 0.285 | 0.408 | 0.2    | 3988,5 | 11   |
| SNR00062555-11A | 10317556    | 0.625  | 0.600 | 0.500  | 0.531 | 0.578 | 5.520 | 0.315 | 1.252 | 0.4    | 3988,5 | 11   |
| SNL00037540-11A | 10317552    | 0.375  | 0.500 | 0.450  | 0.315 | 0.345 | 4.008 | 0.285 | 0.408 | 0.2    | 3988,5 | 11   |
| SNL00062555-11A | 10317555    | 0.625  | 0.600 | 0.500  | 0.531 | 0.578 | 5.520 | 0.315 | 1.252 | 0.4    | 3988,5 | 11   |
| SNR00062560-16A | 10317558    | 0.625  | 0.750 | 0.630  | 0.531 | 0.578 | 6.000 | 0.406 | 1.500 | 0.4    | 3988,5 | 16   |
| SNL00062560-16A | 10317557    | 0.625  | 0.750 | 0.630  | 0.531 | 0.578 | 6.000 | 0.406 | 1.500 | 0.4    | 3988,5 | 16   |
| SNR0007570-22A  | 10317561    | 0.750  | 0.900 | 0.787  | 0.650 | 0.700 | 7.000 | 0.494 | 1.654 | 0.9    | 3988,5 | 22   |
| SNL0007570-22A  | 10317560    | 0.750  | 0.900 | 0.787  | 0.650 | 0.700 | 7.000 | 0.494 | 1.654 | 0.9    | 3988,5 | 22   |

Spare Parts, included in delivery

| For holders | Insert key | Insert screw |
|-------------|------------|--------------|
|             |            |              |
| ..11A       | T07P-2     | C02506-T07P  |
| ..16A       | T15P-2     | C03508-T15P  |
| ..22A       | T15P-2     | C04011-T15P  |

DCINN2, modified. Please see page 35

Thread turning

MDT

Mini-Shaft™

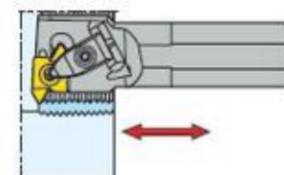
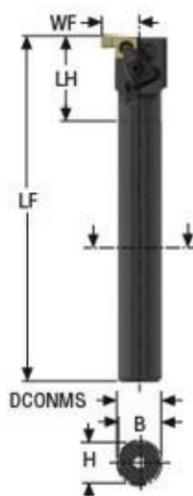
Thread milling

Thread tapping

Annex

Toolholders, internal

For K-inserts, Snap-Tap®



—Right-hand version shown

—For inserts program, see page(s) 126, 128, 158, 160, 162

| Designation   | Item number | H    | B    | CDX    | LF    | WF   | LH   | DCONMS | DCINN | DCINN2 | Weight | CTWS |
|---------------|-------------|------|------|--------|-------|------|------|--------|-------|--------|--------|------|
|               |             | mm   | mm   | mm     | mm    | mm   | mm   | mm     | mm    | mm     | kg     |      |
| CNR0025R20AHD | 02556131    | 23,0 | 24,0 | 9999,0 | 200,0 | 20,5 | 50,0 | 25,0   | 38,0  | —      | 0,7    | 20   |
| CNR0032S20AHD | 02556132    | 30,0 | 31,0 | 9999,0 | 250,0 | 24,0 | 50,0 | 32,0   | 44,0  | 38,0   | 1,4    | 20   |
| CNR0040T20AHD | 02556133    | 37,0 | 38,5 | 9999,0 | 300,0 | 28,0 | 50,0 | 40,0   | 51,0  | 40,0   | 2,6    | 20   |
| CNL0025R20AHD | 02556134    | 23,0 | 24,0 | 9999,0 | 200,0 | 20,5 | 50,0 | 25,0   | 38,0  | —      | 0,7    | 20   |
| CNL0032S20AHD | 02556135    | 30,0 | 31,0 | 9999,0 | 250,0 | 24,0 | 50,0 | 32,0   | 44,0  | 38,0   | 1,4    | 20   |
| CNR0032S26AHD | 02556136    | 30,0 | 31,0 | 9999,0 | 250,0 | 27,0 | 61,0 | 32,0   | 50,0  | 50,0   | 1,5    | 26   |
| CNR0040T26AHD | 02556137    | 37,0 | 38,5 | 9999,0 | 300,0 | 31,0 | 60,0 | 40,0   | 55,0  | 50,0   | 2,6    | 26   |
| CNR0050U26AHD | 02556138    | 47,0 | 48,5 | 9999,0 | 350,0 | 36,0 | 62,0 | 50,0   | 65,0  | —      | 4,9    | 26   |
| CNR0063V26AHD | 02556139    | 60,0 | 61,5 | 9999,0 | 400,0 | 42,5 | 64,0 | 63,0   | 80,0  | 63,0   | 8,9    | 26   |
| CNL0040T26AHD | 02556140    | 37,0 | 38,5 | —      | 300,0 | 31,0 | 60,0 | 40,0   | 55,0  | 50,0   | 2,5    | 26   |

Spare Parts, included in delivery

| For holders | Cantilever clamp | Clamp key | Clamp screw | Insert shim (K) | Plug screw | Shim screw  | Spring |
|-------------|------------------|-----------|-------------|-----------------|------------|-------------|--------|
|             |                  |           |             |                 |            |             |        |
| ..20        | CHD22            | T20P-7L   | L86025-T20P | KX20-2          | P6SS4X4G   | CS4009-T15P | S7616  |
| ..26        | CHD27            | T20P-7L   | L86025-T20P | KX26-2          | P6SS4X4G   | C05012-T15P | S7616  |

Accessories

| For holders | Insert shim (K) | Shim key |
|-------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|----------|
|             |                 |                 |                 |                 |                 |                 |          |
| ..20        | KX20-99         | KX20-0          | KX20-1          | KX20-3          | KX20-4          | KX20-5          | T15P-2   |
| ..26        | KX26-99         | KX26-0          | KX26-1          | KX26-3          | KX26-4          | KX26-5          | T15P-2   |

DCINN2, modified. Please see page 35