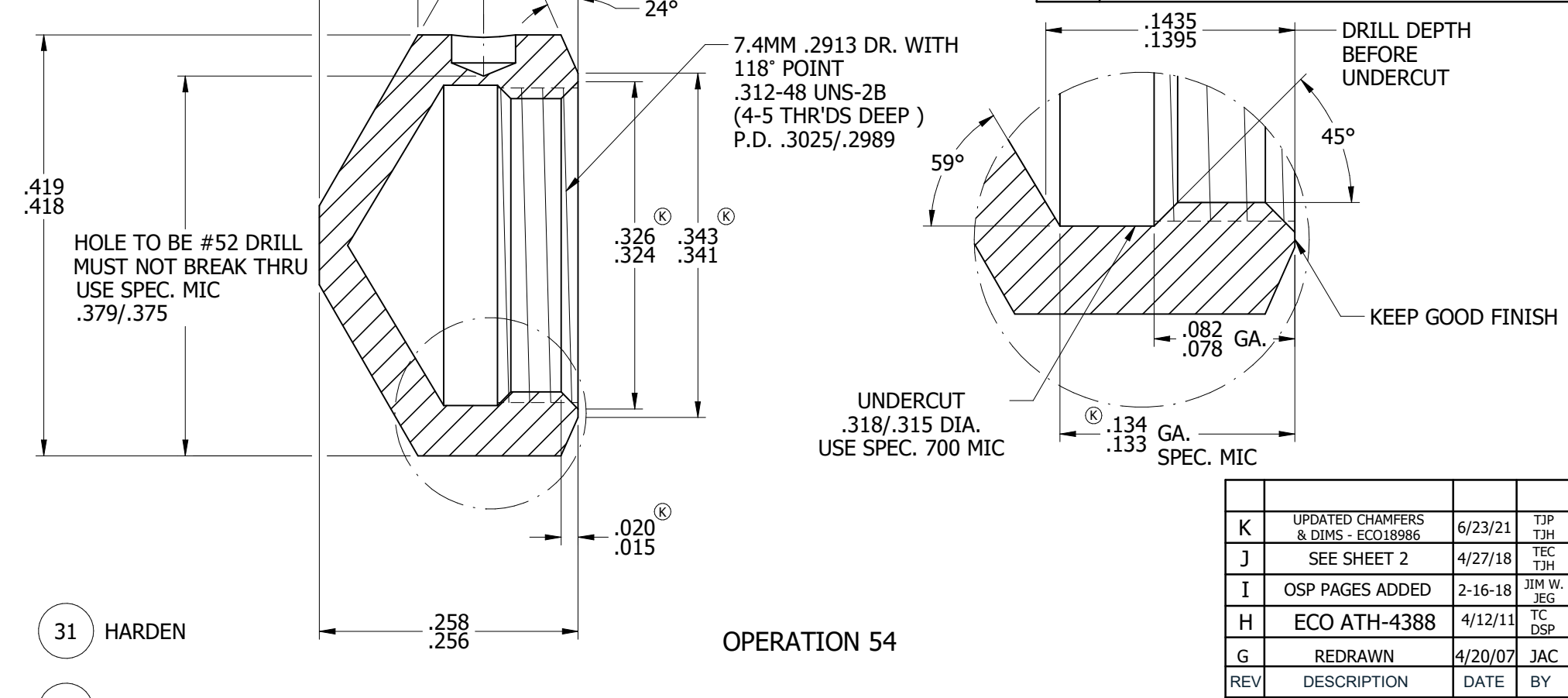


SH. 1 OF 2	PT NO 7348	MAT'L .437 DIA AISI-52100 BEARING QUALITY COLD DRAWN SPHERODIZE ANNEALED	MAT# 42941	DO NOT SEPARATE PRINT FROM WORK	OUTSIDE PROCESS SEE SHEETS OSP1-1 & 2
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	OPER	TOOLS
		DEPTH MICROMETER DWG.# 823-191
		TAP DWG.# 823-68 TH'D GAGE DWG.# 823-150
	54	N/C PROGRAM CINCOM F-12
		GAGE DWG.# 823-242
		GAGE PLATE & MASTER DWG.# 823-167



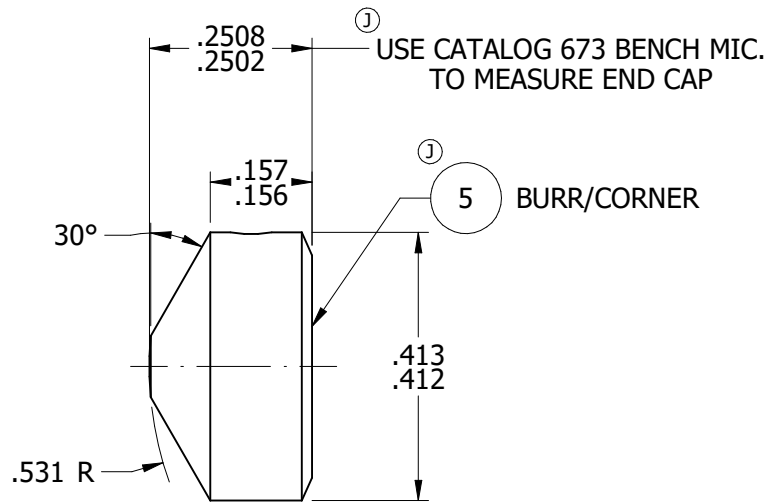
K	UPDATED CHAMFERS & DIMS - ECO18986	6/23/21	TJP TJH
J	SEE SHEET 2	4/27/18	TEC TJH
I	OSP PAGES ADDED	2-16-18	JIM W. JEG
H	ECO ATH-4388	4/12/11	TC DSP
G	REDRAWN	4/20/07	JAC
REV	DESCRIPTION	DATE	BY

CAT NO	823	SIZE	
DR	RBW	CHK	DATE 2/13/74

INSIDE MICROMETER END CAP

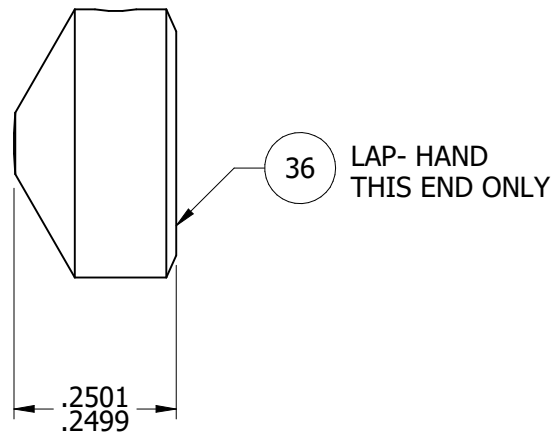
TOLERANCES - UNLESS OTHERWISE SPECIFIED	1 PLACE DEC. or REF. : +/- .015" --- 0.4 mm 2 PLACE DEC. : +/- .010" --- 0.25 mm	3 PLACE DEC. : +/- .003" --- 0.08 mm 4 PLACE DEC. : +/- .0005" --- 0.01 mm	FRACTIONAL: +/- 1/64" ANGULAR: +/- 1 DEGREE	THE L.S. STARRETT CO. ATHOL, MASS.
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SH. 2 OF 2	PT NO 7348	MAT'L .437 DIA AISI-52100 BEARING QUALITY COLD DRAWN SPHERODIZE ANNEALED	MAT# 42941	DO NOT SEPARATE PRINT FROM WORK	OUTSIDE PROCESS SEE SHEETS OSP1-1 & 2
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OPER	TOOLS
26	TEMPLATE - DWG.# 823-168

OPERATION 26 DIAFORM GRIND



33 INSPECT

K	FILE UPDATED SEE ECO# 18986	6/23/21	TJP TJH
J	SEE ECO-16581 ADDED NOTE / OP5 & OP33	4/27/18	TEC TJH
G	REDRAWN	4/20/07	JAC
REV	DESCRIPTION	DATE	BY

CAT NO	823	SIZE	
DR	RBW	CHK	DATE 2/13/74
INSIDE MICROMETER END CAP			
THE L.S. STARRETT CO. ATHOL, MASS.			

TOLERANCES - UNLESS OTHERWISE SPECIFIED	1 PLACE DEC. or REF. : +/- .015" --- 0.4 mm 2 PLACE DEC. : +/- .010" --- 0.25 mm	3 PLACE DEC. : +/- .003" --- 0.08 mm 4 PLACE DEC. : +/- .0005" --- 0.01 mm	FRACTIONAL: +/- 1/64" ANGULAR: +/- 1 DEGREE	
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