TRIM® TC 204

Blue Dye

TRIM TC 204 is a water-soluble blue dye. The product is used tank side to replenish depleted dye in water-soluble products or to color undyed products.

Additives



The troubleshooters:

As cutting and grinding fluids can start to break down over time, tank-side additives can solve a number of problems. There are TRIM tank-side additives compatible with most coolants to extend tap and tool life, improve mechanical lubricity, control built-up edge, prevent stained parts, control foam, stabilize the emulsion, and replenish dye.

Whatever your problems and concerns, ask your TRIM specialist if a tank-side additive could be the answer.

Choose TC 204:

- Blue dye
- Water soluble

TC 204 especially for:

Applications — dye

Health and Safety

Request SDS

Master Fluid SOLUTIONS®

TRIM® TC 204

Blue Dye

Application Guidelines

- The typical add rate for TC 204 is at 1.5 oz or less per 1,000 gallons of working solution.
- This product is highly concentrated and it may stain in the concentrated form.
- Wear rubber or latex gloves when handling this product.
- For additional product application information, including performance optimization, please contact your Master Fluid Solutions' Authorized Distributor at https://www.masterfluids.com/na/en-us/distributors/index.php, your District Sales Manager, or call our Tech Line at 1-800-537-3365.

Physical Properties Typical Data

Color (Concentrate)	Dark blue
Odor (Concentrate)	Odorless
Form (Concentrate)	Liquid
Flash Point (Concentrate) (ASTM D93-08)	> 203°F



2-quart tip "N" measure®
SKU: TC204-2Q
UPC-12: 641238017936



1-gallon jug
SKU: TC204-1G
UPC-12: 641238021339



5-gallon pail
SKU: TC204-5G
UPC-12: 641238017950



54-gallon drum
SKU: TC204-54G
UPC-12:

Additional Information

- Use Master STAGES™ Whamex™ for a quick and thorough precleaning of your machine tool and coolant system.
- Consult Master Fluid Solutions before using on any metals or applications not specifically recommended.
- This product should not be mixed with other metalworking fluids or metalworking fluid additives, except as recommended by Master Fluid Solutions, as this may reduce overall performance, result in adverse health effects, or damage the machine tool and parts. If contamination occurs, please contact Master Fluid Solutions for recommended action.
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