



# SAFETY DATA SHEET

## 1. Identification

**Product identifier** TRIM® VHP® E320  
**Other means of identification** None.  
**Recommended use** Metal Working Fluids.  
**Recommended restrictions** Applicable for industrial settings only. No other uses are advised.

### Manufacturer/Importer/Supplier/Distributor information

#### Manufacturer

**Company Name** Master Fluid Solutions  
**Address** 501 West Boundary  
Perrysburg, Ohio 43551-1200  
United States  
**Telephone** 419-874-7902  
**Website** www.masterfluidsolutions.com  
**E-mail** info@masterchemical.com  
**Emergency phone number** CHEMTREC 1-800-424-9300

## 2. Hazard(s) identification

**Physical hazards** Not classified.  
**Health hazards** Skin corrosion/irritation Category 2  
**Environmental hazards** Not classified.  
**OSHA defined hazards** Not classified.

#### Label elements



**Signal word** Warning  
**Hazard statement** Causes skin irritation.  
**Precautionary statement**  
**Prevention** Wash hands thoroughly after handling. Wear protective gloves.  
**Response** If on skin: Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.  
**Storage** Store away from incompatible materials.  
**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.  
**Hazard(s) not otherwise classified (HNOC)** None known.  
**Supplemental information** None.

## 3. Composition/information on ingredients

#### Mixtures

| Chemical name                            | Common name and synonyms | CAS number   | %         |
|------------------------------------------|--------------------------|--------------|-----------|
| SEVERELY HYDROTREATED PETROLEUM OIL      |                          | 64742-52-5   | 60 - < 70 |
| TRADE SECRET*                            |                          | Proprietary* | 1 - < 3   |
| TRADE SECRET*                            |                          | Proprietary* | 1 - < 3   |
| Other components below reportable levels |                          |              | 20 - < 30 |

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

## 4. First-aid measures

|                                                    |                                                                                                       |
|----------------------------------------------------|-------------------------------------------------------------------------------------------------------|
| Inhalation                                         | Move to fresh air.                                                                                    |
| Skin contact                                       | Wash affected area with mild soap and water.                                                          |
| Eye contact                                        | Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. |
| Ingestion                                          | In the unlikely event of swallowing contact a physician or poison control center.                     |
| Most important symptoms/effects, acute and delayed | None known.                                                                                           |
| General information                                | Get medical attention, if needed.                                                                     |

## 5. Fire-fighting measures

|                                                               |                                                                                                                                |
|---------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|
| Suitable extinguishing media                                  | Dry chemical, CO2, water spray or alcohol resistant foam. Use fire-extinguishing media appropriate for surrounding materials.  |
| Unsuitable extinguishing media                                | Do not use a solid water stream as it may scatter and spread fire.                                                             |
| Specific hazards arising from the chemical                    | No unusual fire or explosion hazards noted.                                                                                    |
| Special protective equipment and precautions for firefighters | Wear suitable protective equipment. Use standard firefighting procedures and consider the hazards of other involved materials. |

## 6. Accidental release measures

|                                                                     |                                                                                                                                    |
|---------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|
| Personal precautions, protective equipment and emergency procedures | For personal protection, see section 8 of the SDS. Keep unnecessary personnel away. Use personal protective equipment as required. |
| Methods and materials for containment and cleaning up               | Soak up with inert absorbent material. Clean up in accordance with all applicable regulations.                                     |

## 7. Handling and storage

|                                                              |                                                                                                                                                  |
|--------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------|
| Precautions for safe handling                                | Avoid contact with eyes. Avoid prolonged or repeated contact with skin. Wash thoroughly after handling. Do not taste or swallow.                 |
| Conditions for safe storage, including any incompatibilities | The product is stable and non-reactive under normal conditions of use, storage and transport. Store in a dry place. Store in a closed container. |

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

| Components                                           | Type | Value   | Form  |
|------------------------------------------------------|------|---------|-------|
| SEVERELY HYDROTREATED PETROLEUM OIL (CAS 64742-52-5) | PEL  | 5 mg/m3 | Mist. |

#### US. ACGIH Threshold Limit Values

| Components                                           | Type | Value   | Form                |
|------------------------------------------------------|------|---------|---------------------|
| SEVERELY HYDROTREATED PETROLEUM OIL (CAS 64742-52-5) | TWA  | 5 mg/m3 | Inhalable fraction. |

#### US. NIOSH: Pocket Guide to Chemical Hazards

| Components                                           | Type | Value    | Form  |
|------------------------------------------------------|------|----------|-------|
| SEVERELY HYDROTREATED PETROLEUM OIL (CAS 64742-52-5) | STEL | 10 mg/m3 | Mist. |

|                                  |                                                                                                                                                                                                         |
|----------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Appropriate engineering controls | Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Eye wash fountain and emergency showers are recommended. |
|----------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

### Individual protection measures, such as personal protective equipment

|                     |                 |
|---------------------|-----------------|
| Eye/face protection | Safety glasses. |
|---------------------|-----------------|

|                                       |                                                                                                                                                                                                                       |
|---------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Skin protection</b>                |                                                                                                                                                                                                                       |
| <b>Hand protection</b>                | Wear appropriate chemical resistant gloves.                                                                                                                                                                           |
| <b>Respiratory protection</b>         | In case of insufficient ventilation, wear suitable respiratory equipment.                                                                                                                                             |
| <b>General hygiene considerations</b> | Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. |

## 9. Physical and chemical properties

|                                                     |                         |
|-----------------------------------------------------|-------------------------|
| <b>Physical state</b>                               | Liquid.                 |
| <b>Color</b>                                        | Olive green to amber    |
| <b>Odor</b>                                         | Mild, oily              |
| <b>Odor threshold</b>                               | Not available.          |
| <b>pH</b>                                           | Not available.          |
| <b>Melting point/freezing point</b>                 | Not available.          |
| <b>Initial boiling point and boiling range</b>      | 208.94 °F (98.3 °C)     |
| <b>Flash point</b>                                  | > 360.0 °F (> 182.2 °C) |
| <b>Evaporation rate</b>                             | < 1 BuAc                |
| <b>Flammability (solid, gas)</b>                    | Not applicable.         |
| <b>Upper/lower flammability or explosive limits</b> |                         |
| <b>Flammability limit - lower (%)</b>               | Not available.          |
| <b>Flammability limit - upper (%)</b>               | Not available.          |
| <b>Explosive limit - lower (%)</b>                  | Not available.          |
| <b>Explosive limit - upper (%)</b>                  | Not available.          |
| <b>Vapor pressure</b>                               | Not available.          |
| <b>Vapor density</b>                                | Not available.          |
| <b>Relative density</b>                             | Not available.          |
| <b>Solubility(ies)</b>                              |                         |
| <b>Solubility (water)</b>                           | Soluble                 |
| <b>Partition coefficient (n-octanol/water)</b>      | Not available.          |
| <b>Auto-ignition temperature</b>                    | 366.08 °F (185.6 °C)    |
| <b>Decomposition temperature</b>                    | Not available.          |
| <b>Viscosity</b>                                    | Not available.          |
| <b>Other information</b>                            |                         |
| <b>Flash point class</b>                            | ASTM D93-08             |
| <b>Kinematic viscosity</b>                          | 52 cSt                  |
| <b>Kinematic viscosity temperature</b>              | 104 °F (40 °C)          |
| <b>pH in aqueous solution</b>                       | 8.2 - 8.9               |
| <b>Specific gravity</b>                             | 0.907 - 1.003           |

## 10. Stability and reactivity

|                                           |                                                                                                   |
|-------------------------------------------|---------------------------------------------------------------------------------------------------|
| <b>Reactivity</b>                         | The product is stable and non-reactive under normal conditions of use, storage and transport.     |
| <b>Chemical stability</b>                 | Stable at normal conditions.                                                                      |
| <b>Possibility of hazardous reactions</b> | Hazardous polymerization does not occur.                                                          |
| <b>Conditions to avoid</b>                | Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines. |
| <b>Incompatible materials</b>             | Strong acids. Powerful oxidizers.                                                                 |
| <b>Hazardous decomposition products</b>   | To avoid thermal decomposition, do not overheat.                                                  |

## 11. Toxicological information

### Information on likely routes of exposure

|                     |                                                    |
|---------------------|----------------------------------------------------|
| <b>Inhalation</b>   | No adverse effects due to inhalation are expected. |
| <b>Skin contact</b> | May be irritating to the skin.                     |
| <b>Eye contact</b>  | Not classified.                                    |
| <b>Ingestion</b>    | Expected to be a low ingestion hazard.             |

|                                                                                     |                                |
|-------------------------------------------------------------------------------------|--------------------------------|
| <b>Symptoms related to the physical, chemical and toxicological characteristics</b> | May be irritating to the skin. |
|-------------------------------------------------------------------------------------|--------------------------------|

### Information on toxicological effects

|                                          |                                                                                                                  |
|------------------------------------------|------------------------------------------------------------------------------------------------------------------|
| <b>Acute toxicity</b>                    | Not classified.                                                                                                  |
| <b>Skin corrosion/irritation</b>         | May be irritating to the skin.                                                                                   |
| <b>Serious eye damage/eye irritation</b> | Not classified.                                                                                                  |
| <b>Respiratory or skin sensitization</b> |                                                                                                                  |
| <b>Respiratory sensitization</b>         | Not classified.                                                                                                  |
| <b>Skin sensitization</b>                | This product is not expected to cause skin sensitization.                                                        |
| <b>Germ cell mutagenicity</b>            | No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic. |
| <b>Carcinogenicity</b>                   | This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.                                  |

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

|                                                           |                                                                              |
|-----------------------------------------------------------|------------------------------------------------------------------------------|
| <b>Reproductive toxicity</b>                              | This product is not expected to cause reproductive or developmental effects. |
| <b>Specific target organ toxicity - single exposure</b>   | Not classified.                                                              |
| <b>Specific target organ toxicity - repeated exposure</b> | Not classified.                                                              |
| <b>Aspiration hazard</b>                                  | Not classified.                                                              |
| <b>Chronic effects</b>                                    | None known.                                                                  |

## 12. Ecological information

|                                      |                                                                                                                                                                                         |
|--------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Ecotoxicity</b>                   | Not available.                                                                                                                                                                          |
| <b>Persistence and degradability</b> | No data is available on the degradability of this product.                                                                                                                              |
| <b>Bioaccumulative potential</b>     | No data available.                                                                                                                                                                      |
| <b>Mobility in soil</b>              | No data available.                                                                                                                                                                      |
| <b>Other adverse effects</b>         | No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. |

## 13. Disposal considerations

|                                              |                                                                                                                                                                          |
|----------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Disposal instructions</b>                 | Dispose of contents/container in accordance with local/regional/national/international regulations.                                                                      |
| <b>Hazardous waste code</b>                  | The waste code should be assigned in discussion between the user, the producer and the waste disposal company.                                                           |
| <b>Waste from residues / unused products</b> | Dispose of in accordance with local regulations.                                                                                                                         |
| <b>Contaminated packaging</b>                | Empty containers should be taken to an approved waste handling site for recycling or disposal. Follow precautions for safe handling described in this safety data sheet. |

## 14. Transport information

|             |                                   |
|-------------|-----------------------------------|
| <b>DOT</b>  | Not regulated as dangerous goods. |
| <b>IATA</b> | Not regulated as dangerous goods. |
| <b>IMDG</b> | Not regulated as dangerous goods. |

## 15. Regulatory information

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

|                          |                        |
|--------------------------|------------------------|
| <b>Hazard categories</b> | Immediate Hazard - Yes |
|                          | Delayed Hazard - No    |
|                          | Fire Hazard - No       |
|                          | Pressure Hazard - No   |
|                          | Reactivity Hazard - No |

#### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** No

#### SARA 313 (TRI reporting)

Not regulated.

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

### US state regulations

#### California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

### International Inventories

| Country(s) or region        | Inventory name                                | On inventory (yes/no)* |
|-----------------------------|-----------------------------------------------|------------------------|
| Canada                      | Domestic Substances List (DSL)                | Yes                    |
| Canada                      | Non-Domestic Substances List (NDSL)           | No                     |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes                    |

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

|                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
|-----------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Issue date</b>           | 08-11-2015                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| <b>Revision date</b>        | 06-11-2020                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| <b>Version #</b>            | 06                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| <b>Disclaimer</b>           | The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Master Fluid Solutions cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. |
| <b>Revision information</b> | Composition / Information on Ingredients: Ingredients<br>Physical & Chemical Properties: Multiple Properties<br>Toxicological Information: Toxicological Data<br>Other information, including date of preparation or last revision: Disclaimer<br>HazReg Data: International Inventories                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |